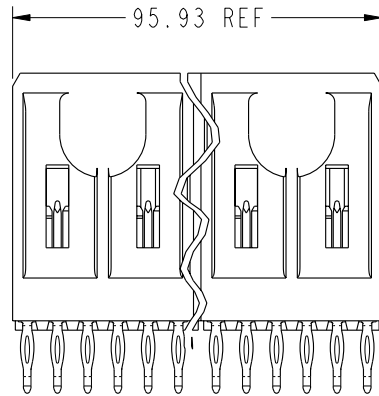
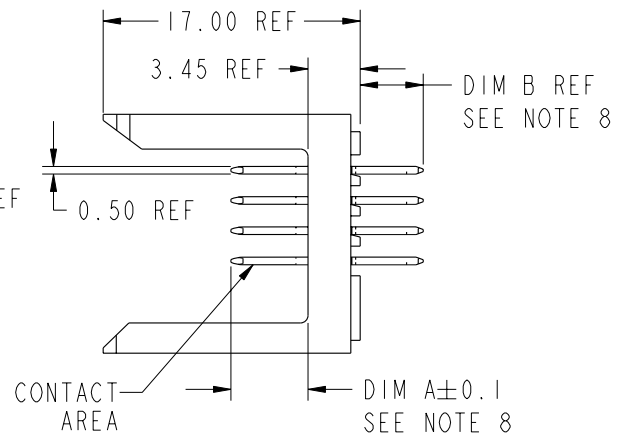
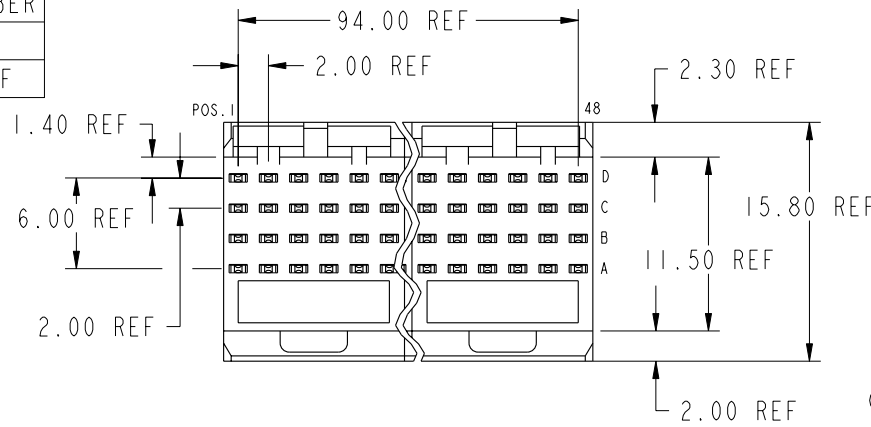


PRODUCT NUMBER
85840-XYX
85840-XYXLF



PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 9
-NIYY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-9YY	TELCORDIA CO	-
-AYXLF	TELCORDIA CO	SEE NOTE 10
-NIYXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1YXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YXLF	TELECOM CLASS	SEE NOTE 10
-5YXLF	TELCORDIA UE	SEE NOTE 10

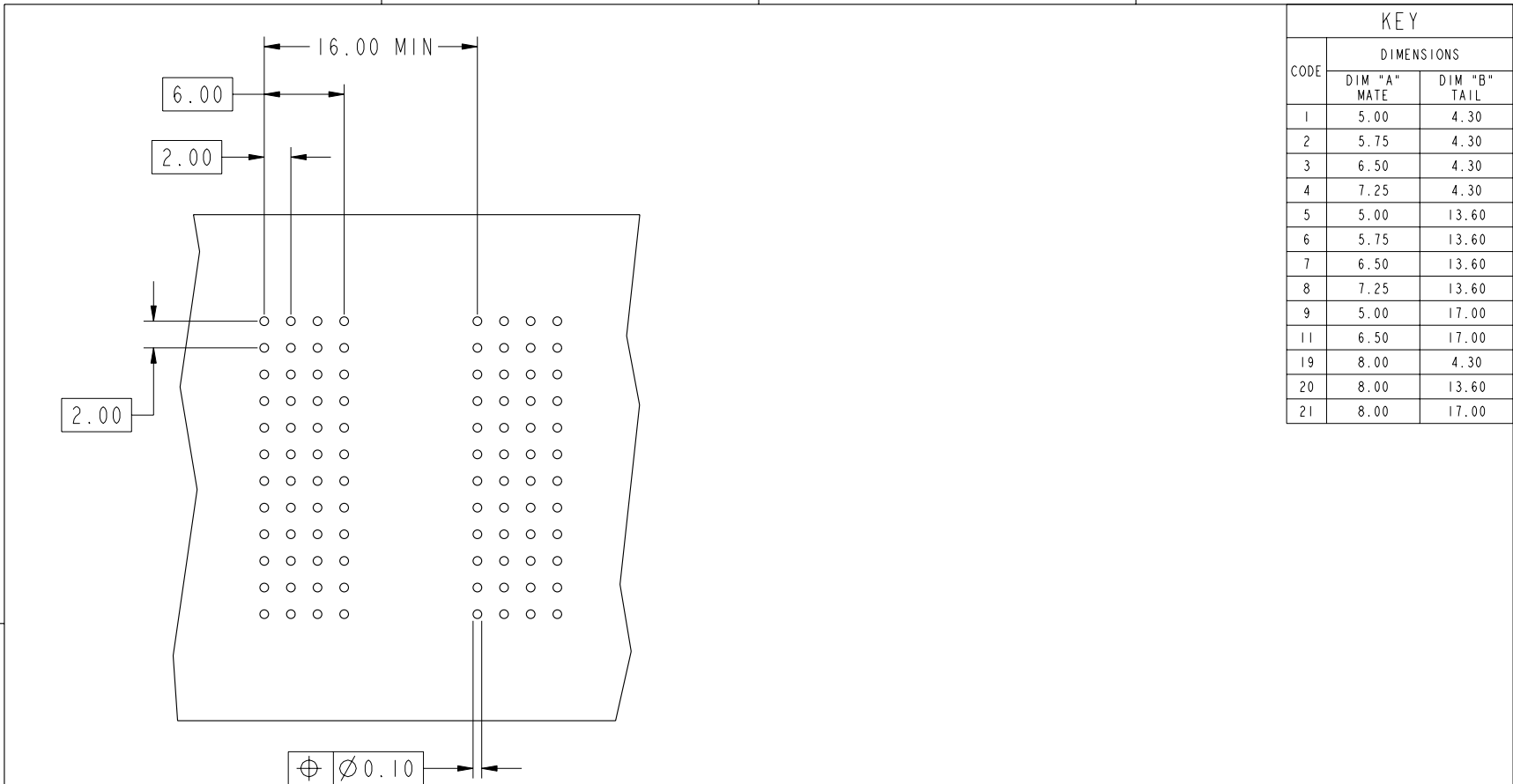
BW	BW	BW	BW
19	20	21	22

mat'l code				SEE NOTES				tolerances unless otherwise specified				CUSTOMER			FCJ			
								0.X ± 0.3				COPY			www.fcjconnect.com			
BW				V06-0569				DCH				2006-06-13			linear			
												projection			title			
												0.XX ± 0.13			METRAL SIGNAL HEADER			
												.XXX ± 0.051			8 MOD, 4 ROW PRESS-FIT			
												0° ± 2°						
BR				V03-1320				TAB				12/16/03			angles			
BS				V04-0786				DAI				08/23/04			dr			
BT				V04-1217				HTB				12/29/04			engr			
BU				V05-0367				DAI				04/25/05			chr			
BV				V05-1030				LP				11/21/05			appd			
sheet				revision				BW				BW			BW			
index				sheet				1				2			3			

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KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
11	6.50	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fcjconnect.com		
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		 title METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT	product family METRAL code 213	
BW					0.XX ±0.13	projection				size dwg no 85840
					.XXX ±.051	 MM				
				angles	0° ±2°	 1:1				
				dr	T.BRUNGARD	11/19/99				
				engr	M.STRAWSER	11/19/99				
				chr	M.STRAWSER	11/19/99				
				appd	M.STRAWSER	02/29/00				
sheet index	revision sheet									


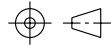

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
85840-X01 SEE NOTE 11 LEAD FREE OPTION	D	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3	
	C	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3
	B	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3
	A	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X02 SEE NOTE 11 LEAD FREE OPTION	D	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7		
	C	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7
	B	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7
	A	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X03 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	7	7	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
	C	20	20	20	7	7	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	7	7	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	7	7	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X04 SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	
	C	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
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	A	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X05 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	4	2	2	2	2	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY			
BW				angles	0.XX ±0.13	projection		title	
					.XXX ±.051			METRAL SIGNAL HEADER	
					0° ±2°			8 MOD, 4 ROW PRESS-FIT	
				dr	T.BRUNGARD 11/19/99	product family		METRAL	
				engr	M.STRAWSER 11/19/99	size		213	
				chr	M.STRAWSER 11/19/99	dwg no		85840	
				appd	M.STRAWSER 02/29/00	sheet		3	
sheet index	revision sheet					scale		1:1	

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
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85840-X26 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	4	3	3	2	2
	C	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	4	3	3	2	2
	B	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	4	3	3	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	4	3	3	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
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85840-X27 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2
	C	6	6	6	6	6	6	6	6	6	6	6	2	2	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	2	4	2	2	2
	B	6	6	6	6	6	6	6	6	6	6	6	2	2	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	2	2	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X28 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	1	9	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	B	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	7	7	5	5	5	5	7	7	5	5	5	5	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X29 SEE NOTE 11 LEAD FREE OPTION	D	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3
	C	1	3	1	1	2	1	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	2	1	3	1	
	B	1	4	1	1	2	1	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	2	1	4	1	
	A	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3	1	1	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X30 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	
	C	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	2	1	9	9	9	9	9	2	1	9	9	9	9	2	1	9	9	9	9	2	1	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	2	1	9	9	9	9	2	1	9	9	9	9	2	1	9	9	9	9	2	1	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCj		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		projection	title		
BW					0.XX ±0.13	MM			METRAL SIGNAL HEADER		
					.XXX ±.051	←			8 MOD, 4 ROW PRESS-FIT		
				angles	0° ±2°	scale		A	product family		code
				dr	T.BRUNGARD	11/19/99	1:1		METRAL		213
				engr	M.STRAWSER	11/19/99			size	dwg no	8
				chr	M.STRAWSER	11/19/99		85840		sheet	
				appd	M.STRAWSER	02/29/00			8		
sheet index	revision sheet										



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X36 SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	
	C	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3
	B	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3
	A	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X37 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	3	3	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X38 SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3	
	C	3	1	3	3	3	3	1	2	2	2	2	1	1	2	1	1	1	2	1	2	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	B	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	A	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X39 SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	C	3	1	3	3	3	3	1	2	2	2	2	1	1	2	1	1	1	2	1	2	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	B	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	A	3	1	3	3	3	3	1	2	2	2	2	1	1	2	1	1	1	2	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X40 SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	C	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	B	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3
	A	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	3	

mat'l code				--				tolerances unless otherwise specified				CUSTOMER				FCJ www.fcjconnect.com			
ltr	ecn no.	dr	date	linear				0.X ± 0.3				COPY				title			
BW				angles				0.XX ± 0.13				projection				METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT			
				dr				.XXX ± 0.051				MM				product family			
				engr				0° ± 2°				scale				METRAL			
				chr				T.BRUNGARD 11/19/99				1:1				code			
				appd				M.STRAWSER 11/19/99				size				213			
				sheet				M.STRAWSER 02/29/00				A				85840			
				revision												sheet			
				index												10			



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
85840-X51 SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	7	5	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3	
	C	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	7	5	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3	
	B	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	7	5	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3	
	A	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	7	5	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X52 SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	5	5	5	5	5	7	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5	
	C	5	5	7	5	5	5	5	5	7	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5
	B	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5	
	A	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85840-X53 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48				
85840-X54 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																	
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48					
85840-X55 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

mat'l code				--		tolerances unless otherwise specified				CUSTOMER		FCJ www.fcjconnect.com		
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection		COPY		title				
BW					0.XX ±0.13	MM		METRAL		METRAL SIGNAL HEADER				
					.XXX ±.051	1:1		METRAL		8 MOD, 4 ROW PRESS-FIT				
				angles	0° ±2°	scale		product family		METRAL		code		
				dr	T.BRUNGARD	11/19/99		size		dwg no		213		
				engr	M.STRAWSER	11/19/99		A		85840		sheet		
				chr	M.STRAWSER	11/19/99						13		
				appd	M.STRAWSER	02/29/00								
sheet index	revision sheet													



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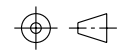

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85840-X86 SEE NOTE 11 LEAD FREE OPTION	D	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	19	2	1	2	
	C	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48				
85840-X87 SEE NOTE 11 LEAD FREE OPTION	D	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	19	2	1	2	
	C	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																			
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48							
85840-X88 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	5			
	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
	B	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																		
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48						
85840-X89 SEE NOTE 11 LEAD FREE OPTION	D	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
	C	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																			
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48							
85840-X90 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6		
	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	
	B	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6

mat'l code		--		tolerances unless otherwise specified		CUSTOMER				www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ± 0.3	COPY			title		
BW					0.XX ± 0.13	projection			METRAL SIGNAL HEADER		
					.XXX ± .051	projection			8 MOD, 4 ROW PRESS-FIT		
				angles	0° ± 2°	MM			product family		code
				dr	T.BRUNGARD	11/19/99	METRAL		213		
				engr	M.STRAWSER	11/19/99	size		sheet		
				chr	M.STRAWSER	11/19/99	dwg no		85840		
				appd	M.STRAWSER	02/29/00	A		20		
sheet index	revision sheet										

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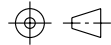

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X91 SEE NOTE 11 LEAD FREE OPTION	D	4	4	1	9	3	1	9	4	2	1	9	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	2			
	C	4	4	1	9	3	1	9	4	2	1	9	2	2	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	4	4	1	9	3	1	9	4	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	1	9	3	1	9	4	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X92 SEE NOTE 11 LEAD FREE OPTION	D	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	1	2	1	2	2		
	C	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
85840-X93 SEE NOTE 11 LEAD FREE OPTION	D	4	2	4	4	4	4	2	3	3	3	3	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	4
	C	4	2	4	4	4	4	2	3	3	3	3	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	4
	B	4	2	4	4	4	4	2	3	3	3	3	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	4
	A	4	2	4	4	4	4	2	3	3	3	3	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	4	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X94 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8
	C	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8
	B	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8
	A	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X95 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code				tolerances unless otherwise specified				CUSTOMER				 www.fciconnect.com							
ltr	ecn no.	dr	date	linear	0.X ±0.3				COPY				title						
BW					0.XX ±0.13				projection				METRAL SIGNAL HEADER						
					angles	.XXX ±.051								8 MOD, 4 ROW PRESS-FIT					
				dr		T.BRUNGARD	11/19/99							product family		METRAL		code	
				engr	M.STRAWSER	11/19/99			scale				size		dwg no		213		
				chr	M.STRAWSER	11/19/99			1:1				A		85840		sheet		
				appd	M.STRAWSER	02/29/00									21				
sheet index		revision sheet																	



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PRODUCT NUMBER
85840-XYX
85840-XYXLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
85840 -XYX IS SnPb
85840-XYXLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
11. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 85840-X0ILF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

A

A



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B

B

mat'l code		--	tolerances unless otherwise specified		CUSTOMER	FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	COPY	title	
BW				0.X ±0.3	projection	METRAL SIGNAL HEADER	
				0.XX ±0.13		8 MOD, 4 ROW PRESS-FIT	
				.XXX ±.051		product family	
				angles	MM	METRAL	code
				dr	T.BRUNGARD	11/19/99	213
				engr	M.STRAWSER	11/19/99	sheet
				chr	M.STRAWSER	11/19/99	23
				appd	M.STRAWSER	02/29/00	
sheet index	revision sheet				scale	1:1	