

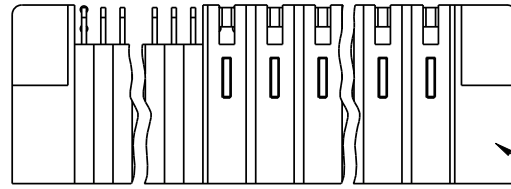
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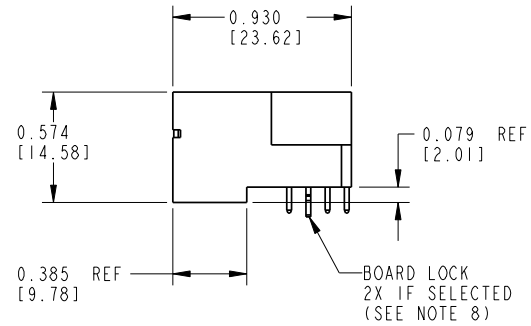
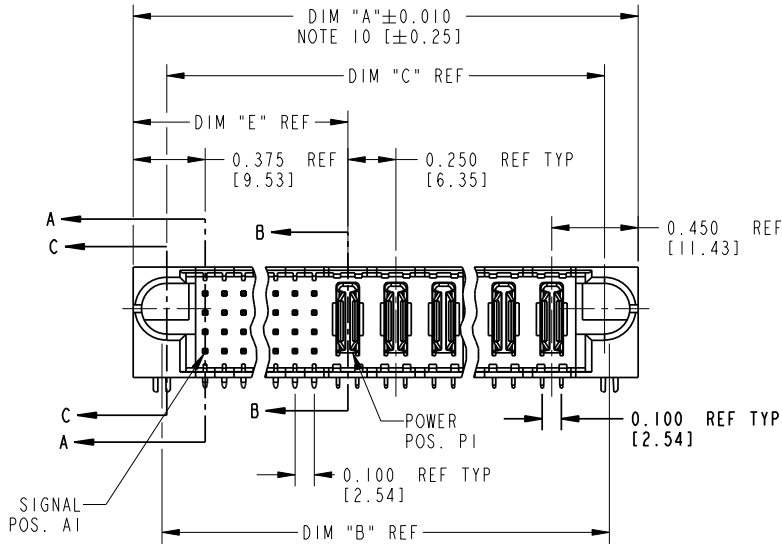
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PRODUCT NUMBER

51731- YYY--
NOTE: 3



SEE NOTE 9



mat'l code				NOTE 2		tolerances unless otherwise specified		CUSTOMER COPY		 www.fciconnect.com	
lir	ecn no.	dr	date	linear	.XX±.01/.X±.3	projection				title	
A	V02387	JRW	10-03-00		.XXX±.005/.XX±.13	INCH / MM		A		RIGHT ANGLE HEADER w/GUIDE PIN SIGNAL / POWER SPECIAL	
B	V02550	JWS	11-1-00	angles	.XXX±.0020/.XXX±.051	scale		1:1		product family	
C	V20495	JWS	03-21-02		0°±2°	A		A		PwrBlade	
D	DG05-0531	GuoJM	12/15/05	dr	C. BAROT 06-12-00	size		A		code	
				enrg	J. BROWN 06-12-00	dwg no		51731		213	
				chr	J. BROWN 06-12-00					SHEET	
				appd	J. BROWN 06-12-00					1 OF 4	
sheet index	revision sheet	D 1	D 2	D 3	D 4						

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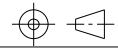
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1 | 2 | | | | | | | | | 3 | 4

PRODUCT NUMBER
51731-YYY--
NOTE: 3

DIM	LENGTH FORMULAS (SEE NOTE 10)
DIM "A"	.100 [2.54] x (CCC/4) + .250 [6.35] x DD + .650 [16.51](NOTE 10)
DIM "B"	.100 [2.54] x (CCC/4) + .250 [6.35] x DD + .350 [8.89]
DIM "C"	.100 [2.54] x (CCC/4) + .250 [6.35] x DD + .300 [7.62]
DIM "E"	.100 [2.54] x (CCC/4) + .450 [11.43]
DIM "F"	.100 [2.54] x (CCC/4) + .250 [6.35] x DD + .680 [17.27]
DIM "H"	.100 [2.54] x (CCC/4) + .250 [6.35]

CODE	DIM "M"	DIM "T"	TAIL TYPE	CONTACT TYPE
E	0.220 [5.59]	0.135 [3.43]	SOLDER	SIGNAL
F	0.220 [5.59]	0.135 [3.43]	SOLDER	SIGNAL
G	0.220 [5.59]	0.135 [3.43]	SOLDER	SIGNAL
H	0.220 [5.59]	0.135 [3.43]	SOLDER	SIGNAL
R	0.270 [6.86]	0.135 [3.43]	SOLDER	SIGNAL
S	0.270 [6.86]	0.135 [3.43]	SOLDER	SIGNAL
T	0.270 [6.86]	0.135 [3.43]	SOLDER	SIGNAL
U	0.270 [6.86]	0.135 [3.43]	SOLDER	SIGNAL
PA	N/A	0.135 [3.43]	SOLDER	POWER
HA	N/A	N/A	N/A	HOLD-DOWN
X	OMITTED	OMITTED	OMITTED	OMITTED

mat'l code		NOTE 2		tolerances unless otherwise specified		CUSTOMER COPY		 www.fciconnect.com	
lir	ecn no.	dr	date	linear	.XX±.01/.X±.3		projection	title	
D					.XXX±.005/.XX±.13			RIGHT ANGLE HEADER w/GUIDE PIN	
					.XXX±.0020/.XXX±.051			SIGNAL / POWER SPECIAL	
				angles	0°±2°		 INCH / MM	product family	
				dr	C. BAROT	06-12-00		PwrBlade	
				enrg	J. BROWN	06-12-00		code	213
				chr	J. BROWN	06-12-00		size	dwg no
				appd	J. BROWN	06-12-00	scale	1:1	51731
sheet index	revision sheet								SHEET 2

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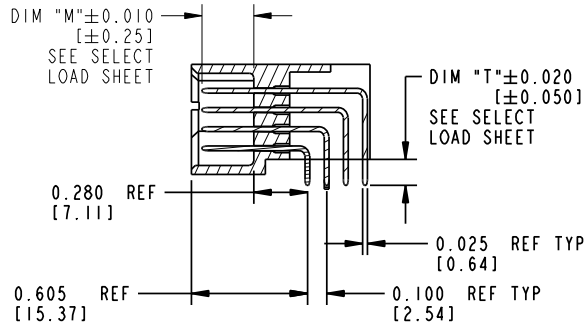
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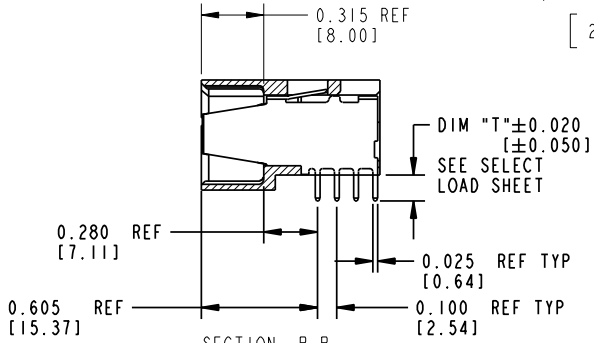
PRODUCT NUMBER

51731-YYY__

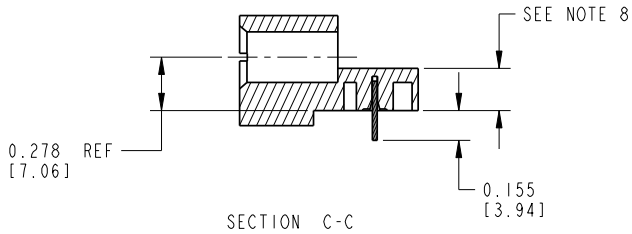
NOTE: 3



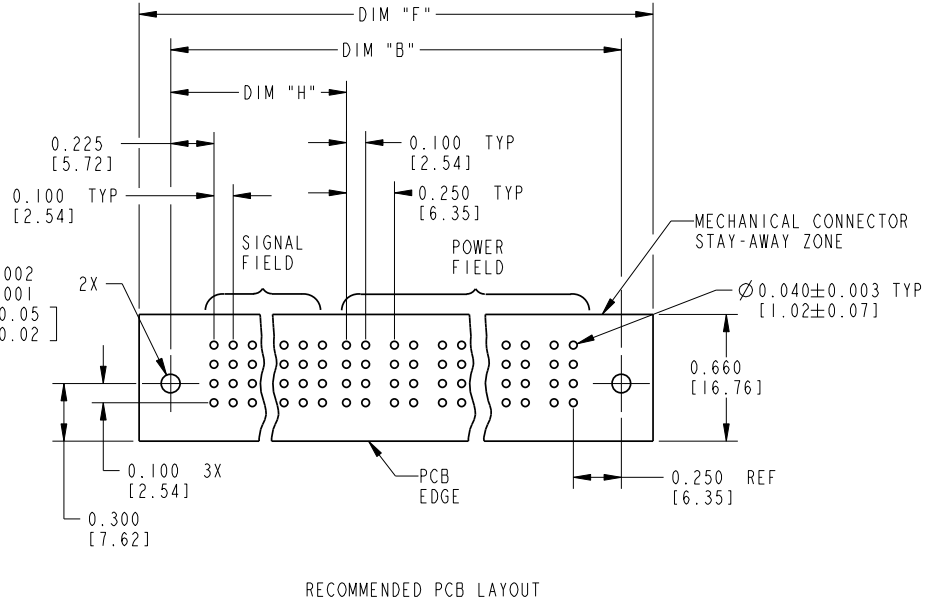
SECTION A-A



SECTION B-B



SECTION C-C



RECOMMENDED PCB LAYOUT

mat'l code		NOTE 2		tolerances unless otherwise specified		CUSTOMER COPY		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01 / .X±.3	projection	title		
D				angles	.XXX±.005 / .XX±.13		RIGHT ANGLE HEADER w/GUIDE PIN		
				dr	.XXX±.0020 / .XXX±.051		SIGNAL / POWER SPECIAL		
				enr	0° ± 2°	INCH / MM	product family	PwrBlade	code
				chr	C. BAROT 06-12-00	scale	size	dwg no	213
				appd	J. BROWN 06-12-00	1:1	A	51731	SHEET 3
sheet index	revision sheet								

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<p>PRODUCT NUMBER</p> <p>51731-YYY-- NOTE: 3</p>	<p>CONNECTOR NOTES:</p> <p>1. PRODUCT NUMBER CODE FOR SELECT LOAD PART NUMBERS 51731 - YYY--</p> <p style="margin-left: 40px;">NO THIS SUFFIX: 100u"/2.54um SnPb ON PCB INTERFACE ADD THIS SUFFIX: 78u"/2.00um Sn OR 5u" Au ON PCB INTERFACE</p> <p style="margin-left: 40px;">SEQUENCE NUMBER (NOTE 12)</p> <p style="margin-left: 40px;">BASE NUMBER</p> <p>2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH TEMP THERMOPLASTIC. SIGNAL CONTACT MATERIAL: COPPER ALLOY POWER CONTACT MATERIAL: COPPER ALLOY</p> <p>3. PLATING:</p> <p style="margin-left: 40px;">51731-YYY Signal Pin: 30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA. AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION. Power Pin: 30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA, AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.</p> <p style="margin-left: 40px;">51731-YYLFF Signal Pin: 30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA. AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION. Power Pin: 30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA, AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.</p> <p>4. THIS PART NOT AVAILABLE WITH LEFT SIDE POWER CONTACTS.</p> <p>5. SIGNAL CONTACTS, 004 TO 148 AVAILABLE.</p> <p>6. RIGHT END POWER CONTACTS, 01 TO 20 AVAILABLE. MAXIMUM OF 20 POWER CONTACTS PER CONNECTOR.</p> <p>7. TAIL LENGTH: 0.135 ±0.020 [3.43 ±0.50] SOLDER TO BOARD</p> <p>8. RETENTION TO PCB OPTIONS: BOARD LOCK (REQUIRES Ø0.098 +0.002/-0.001 [2.49 +0.05/-0.03] THRU HOLE IN PCB). MOUNTING FOOT THICKNESS: 0.220 [5.59] OR Ø0.150 [3.81] THRU HOLE (REQUIRES Ø0.158±0.003 [4.01±0.07] THRU HOLE IN PCB). MOUNTING FOOT THICKNESS: 0.160 [4.06]</p> <p>9. MANUFACTURE'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.</p> <p>10. THE MAXIMUM OVERALL LENGTH (DIM A) OF A PART IS 8.00 [203.2]</p> <p>11. PRODUCT SPECIFICATION GS-12-149</p> <p>12. REFERENCE 51697 FOR SELECT LOAD/FMLB WORKSHEET. SEE PRODUCT SPECIFIC DRAWING 51731-YYY FOR SELECT LOAD/FMLB PRODUCT INFORMATION.</p> <p>PCB NOTES:</p> <p>13. ALL DIMENSIONS ARE BASIC UNLESS OTHERWISE SPECIFIED.</p> <p>14. ALL THROUGH HOLES ARE LOCATED WITH A TRUE POSITION OF 0.004 [0.10]</p> <p>15. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.</p> <p>16. Ø0.098 [2.49] THROUGH HOLES ARE UNPLATED</p> <p>17. Ø0.0453 ±0.0010 [1.151 ±0.025] DRILLED HOLES PLATED WITH 0.0003 [0.007] MIN SnPb OVER 0.001 [0.03] TO 0.003 [0.08] Cu PLATING TO ACHIEVE A Ø0.040±0.003 [1.02±0.07] HOLE.</p>
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mat'l code		NOTE 2		tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
lir	ecn no.	dr	date	linear	.XX±.01/.X±.3	COPY		title	
D				angles	.XXX±.005/.XX±.13	projection		RIGHT ANGLE HEADER w/GUIDE PIN SIGNAL / POWER SPECIAL	
				dr	.XXX±.0020/.XXX±.051	INCH / MM		product family	
				enrg	0°±2°			PwrBlade	
				chr	C. BAROT 06-12-00	scale		size	
				appd	J. BROWN 06-12-00			A	
					J. BROWN 06-12-00	1:1		51731	
sheet index	revision sheet								213
									4