

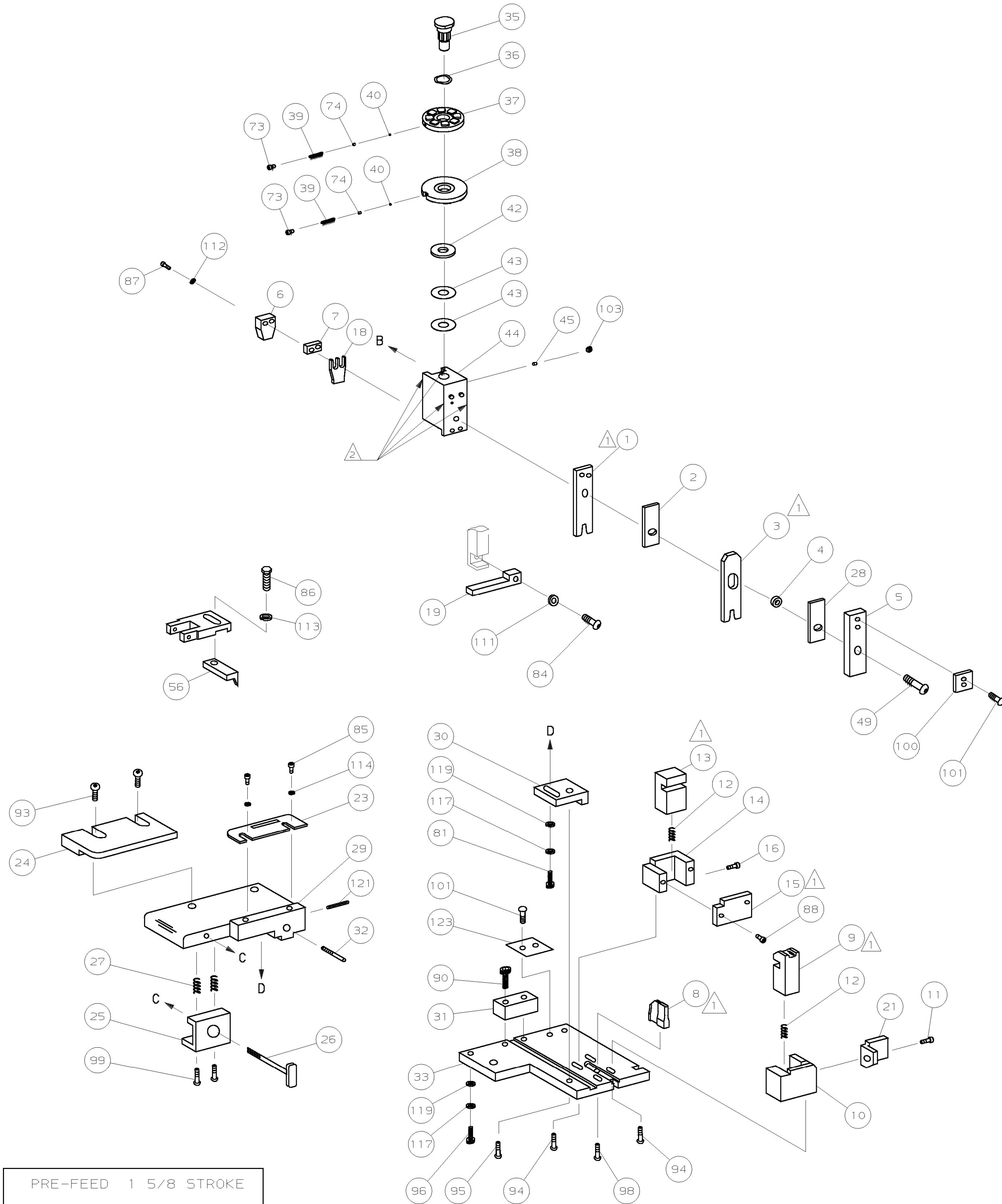
PART NUMBER	REV	FIRST USED
466905-1	AA	854040-3

TERMINAL NAME:	
AMP MODU MOD IV & V	
	85969
	86492
	87195
	87309
	87523
	102680
	87354
	103847
	FORIEGN
	141097
	141760
TERM APPL SPEC 114-25003	

VISIBLE PAD LTR	CRIMPING DATA		
	CRIMP HEIGHT	WIRE SIZE	
A	.027 ±.002	24	
B	NOT	USED	
C	.035 ±.002	20	
D	.031 ±.002	22	
CRIMP	SIZE	TYPE	RANGE
WIRE	.055	F	24-22 $\Delta_3$
INSUL $\Delta_4$	.062	F	.055 MAX
FEED	APPL INST	SET UP GAGE	LAYOUT
.300	SEE CUSTOMER MANUAL	-	484A
WIRE STRIP LENGTH .141-.188			

SIM TO HOM 466562

THIS DRAWING IS A CONTROLLED DOCUMENT.



- $\Delta_1$  RECOMMENDED SPARE PARTS.
- $\Delta_2$  GREASE LIGHTLY.
- $\Delta_3$  WIRE SIZE #20 ONLY WHEN APPROVED BY APPLICATOR ENG.
- $\Delta_4$  INSUL CRIMP HEIGHT .062 MAX.

					125
					124
1	-	B	690701-2	PLATE, SERIAL NO.	123
					122
1	-	A	4-21028-0	PIN, SLT SPR (#10x.75) ST GDE PL	121
					120
2	-	A	21899-2	WASHER, FLAT (#10) S G ADJ BLK	119
					118
2	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
					116
					115
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A	21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A	21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
					110
					109
					108
					107
					106
					105
					104
1	-	A	21009-2	SCR, 5KT SET (1/4-20x.25 LW) RAM	103
					102
4	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B	819347-1	PLATE, IDENTIFICATION	100
2	-	A	2-21002-9	SCR, BHC (10-32x.75) DRAG	99
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
					97
1	-	A	3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A	2-22733-1	SCR, BHC (10-32x.50) SG ADJ BLK	95
4	-	A	22733-9	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
2	-	A	2-21002-2	SCR, BHC (8-32x.50) R STP GDE	93
					92
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
					89
2	-	A	1-21000-8	SCR, SHC (6-32x.25) REAR SHEAR PL	88
2	-	A	2-21000-8	SCR, SHC (8-32x.62) DEP-HOLD DOWN	87
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
					83
					82
1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
					80
					79
					78
2	-	B	463310-6	BLADE, STRIPPING (#22)	77
					76
					75
2	-	A	690603-1	SPRING, ASSIST	74
2	-	A	23030-1	SCR, SHC (6-32x.25) CP DISC	73
					72
					71

REF	QTY	REV	PART NO	DESCRIPTION	ITEM NO
					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
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					50
1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	455673-1	RAM	44
2	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
					41
2	-	A	23241-6	BALL, STEEL	40
2	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	B	5-455829-9	DISC, WIRE	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
					34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	455671-5	PLATE, STRIP GUIDE	29
1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22282-3	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	679754-1	DRAG, TERMINAL	25
1	-	D	6-690504-4	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
1	-	C	462615-6	STRIPPER	19
1	-	B	690518-1	HOLDER, TERMINAL	18
					17
1	-	A	690461-1	STOP, SHEAR (REAR)	16
1	-	B	1-690691-1	PLATE, SHEAR (REAR)	15
1	-	B	681023-1	HOLDER, SHEAR (REAR)	14
1	-	C	690463-1	SHEAR, FLOAT (REAR)	13
2	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	805887-1	ANVIL	8
1	-	C	4-240641-1	SPACER, DEPRESSOR (REAR)	7
1	-	B	690468-1	DEPRESSOR, SHEAR (REAR)	6
1	-	A	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	238011-8	SPACER, BLOCK CRIMPER	4
1	-	C	9-456134-8	CRIMPER, INSULATION	3
1	-	C	455888-3	SPACER, CRIMPER	2
1	-	C	217885-1	CRIMPER, WIRE	1

REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1					
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY RECD PER ASSY			PARTS LIST		

REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1					
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY RECD PER ASSY			PARTS LIST		

LOC A  
DIST 66

MATERIAL: HT TR FIN

DR M. O'BRINE 7/27/92 APP R. ARNDT 8-3-92  
 CHK 8-3-92 REL 8-6-92 CE 02/97  
 T. BOZEK M. ENTERLINE

**AMP** AMP Incorporated Harrisburg, PA 17105-3608

NAME: STRIPPER CRIMPER APPLICATOR MACHINE REF: STRIPPER CRIMPER

SCALE: DWG NO 466905 SHEET 1 OF 1 REV AA

CASE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO