



NOTES:
 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ARE USED ON THIS APPL.
 2. GUARD MUST BE IN PLACE WHEN OPERATING APPL IN AMP-O-LECTRIC PRESS.
 3. SEE DWG. FOR COMPONENTS

KEY:
 ■ - RECOMMENDED SPARE PARTS, CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 ● - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO	
			145	
			144	
			143	
			142	
			141	
			140	
			139	
4	21899-2	WASHER, FLAT (NO 6) STRIP GUIDES	138	
			137	
			136	
			135	
			134	
2	21024-5	WASHER, LOCK (NO 10) AIR FEED ASSY	133	
2	21024-4	WASHER, LOCK (NO 8) ANVIL	132	
2	21024-3	WASHER, LOCK (NO 6) STRIPPER & SHEAR	131	
			130	
			129	
1	21019-1	NUT, HEX MACH (1/4-20) RAM	128	
2	21018-6	NUT, HEX MACH (8-32) DRAG ADJ SCREWS	127	
1	21022-4	NUT, HEX SELF-LKG (1/4-20) DRAG STUD	126	
			125	
			124	
2	5-21061-5	SCR, SKT SET CONE POINT (8-32 X .88) DRAG	123	
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	
1	5-21008-4	SCR, SKT SET (10-32 X .50) (LOC-WEL) RAM	121	
			120	
			119	
			118	
			117	
			116	
			115	
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	
2	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	
3	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	
4	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .25) STRIP GUIDES	111	
			110	
			109	
			108	
			107	
			106	
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) C.P. DISC	105	
2	2-21000-0	SCR, SKT HD CAP (6-32 X .50) STRIPPER & SHEAR	104	
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) ANVIL	103	
2	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) AIR FEED ASSY	102	
2	21001-7	SCR, SKT HD CAP (1/4-20 X 1.25) DRAG & RAM	101	
1	463924-1	GUARD ASSY	79	
	465184-9	LUBRICATOR ASSY	78	
	455985-1	OIL, LUBRICATING	77	
	454406-1	SPACER, LUB BRACKET	76	
1	460277-1	AIR FEED ASSY	75	
1	692655-1	AIR FEED VALVE ASSY-692655-5	74	
1	24042-2	VALVE, SHUT-OFF	73	
1	690603-1	SPRING, ASSIST	72	
1	461264-1	PLATE, IDENTIFICATION	71	
2	21017-2	SCREW, DRIVE (#2 X .19) ID PLATE	70	
			69	
			68	
			67	
			66	
	1	456408-7	CRIMPER, WIRE	1

QTY	PART NO	DESCRIPTION	ITEM NO
			65
			64
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CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.070			41974
B	.067	SEE		41975
C	.064	NOTES		60903
D	.061	4.5, 6, 7		

REMARKS	NO	REV
APPL USED ON	MACH SERIAL NO	DISTRIBUTION
MACHINE PART NO	APPL SERIAL NO	ORIGINAL
CUSTOMER NAME	PURCHASE ORDER	CUSTOMER COPY
ADDRESS	ENG APP	FIELD ENG COPY
CITY		

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.110	F	.220	8039
INSUL				

WIRE RANGE	INSULATION RANGE	PRESS NO
1000-3200 CMA		565435-5

REMARKS: PRE-FEED AMP-O-LECTRIC AIR FEED

-REF. I.D. PLATE #464249-1

REV	DATE	BY	APP	DESCRIPTION
1	0150-0190-05	305		FL

REV	DATE	BY	APP	DESCRIPTION
1	0150-0190-05	305		FL

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1	0150-0190-05	305		FL