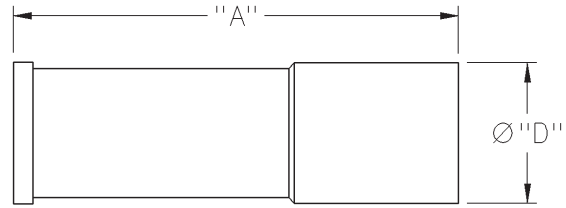
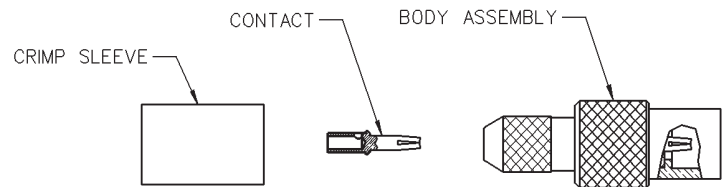
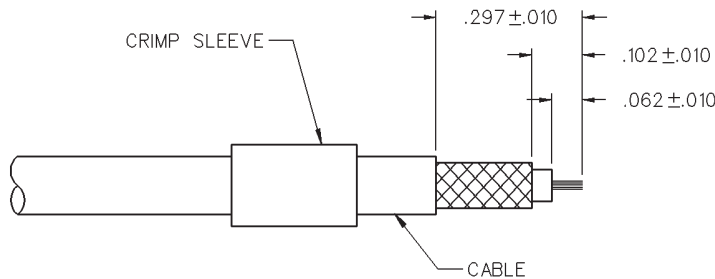


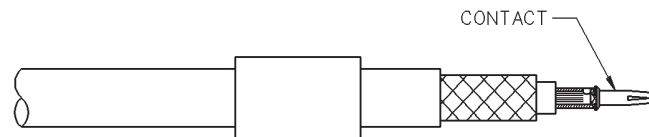
# MMCX Straight Crimp Type Jack - Solder or Crimp Captivated Contact



CABLE TYPE	PART NUMBER	"A"	"D"	TERMINATION
RG-179/U, 187	135-3333-001	.545 (13.84)	.173 (4.39)	Crimp Sleeve



CABLE GROUP	PART NUMBER	CRIMP HEX
RG-179/u, 187	135-3333-001	.128 (3.25)



1. Identify connector parts. (3 piece parts)
2. Strip cable jacket to dimensions shown. Do not nick braid or center conductor during strip operations. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide crimp sleeve onto cable jacket.

3. Assemble contact onto cable.

**Solder attachment:** Solder contact to center conductor. Care should be taken that excess solder is not applied.

**Crimp attachment:** Crimp contact to center conductor using Johnson Components™ hand tool 140-0000-952 and die set 140-0000-953. Crimp location should be centered between end of contact and cross-hole. Crimp attachment to solid center conductor cables is not recommended.

4. Slide body assembly over contact and under braid, then seat firmly onto contact. The body assembly will "snap" over the contact barb. The cable may have to be held in a soft jawed clamping fixture. Slide crimp sleeve forward and crimp using recommended crimp die hex.

