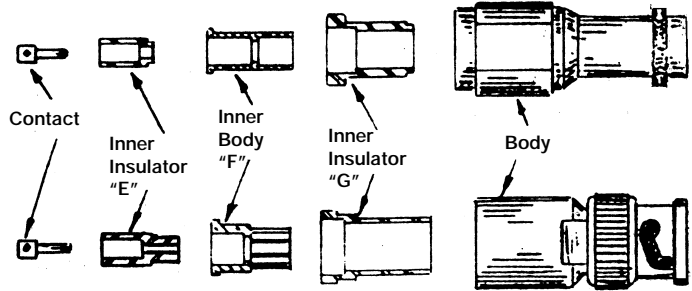
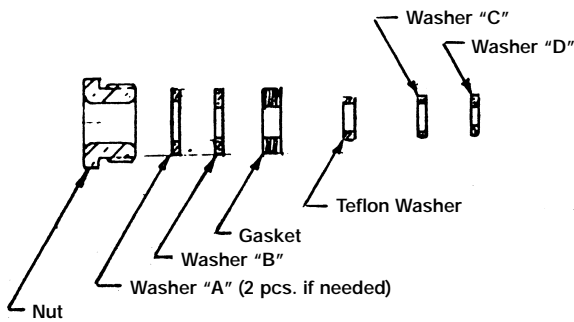


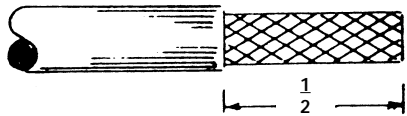
Assembly Instructions-C12

Triax BNC, 180° Polarity

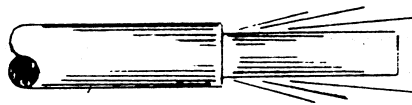


31-4774-3

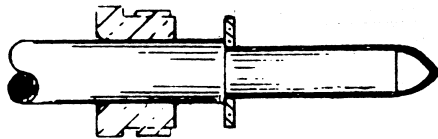
31-2743-11



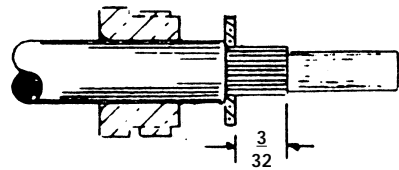
Step 1 Cut off end of cable square and remove jacket as shown. Do not nick braid.



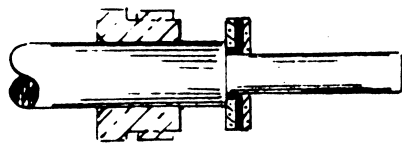
Step 2 Comb out braid.



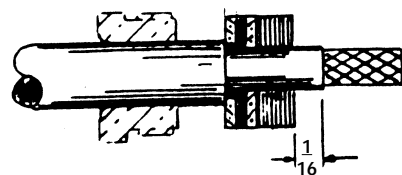
Step 3 Taper braid, slide nut over jacket. Slide washer 'A' over braid.



Step 4 Cut braid to dim. Shown. Do not nick inner jacket.

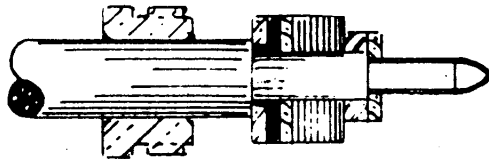


Step 5 Flare braid. Trim if necessary. Slide washer 'B' over inner jacket. Push firmly against braid and washer 'A'.

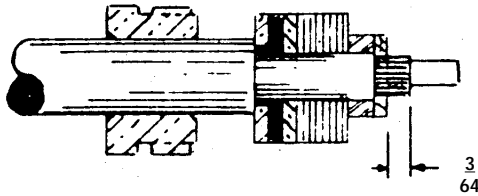


Step 6 Slide gasket over inner jacket. Push firmly into place. Trim inner jacket to dim. Shown. Do not nick braid.

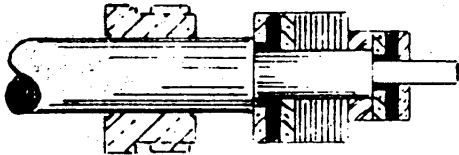
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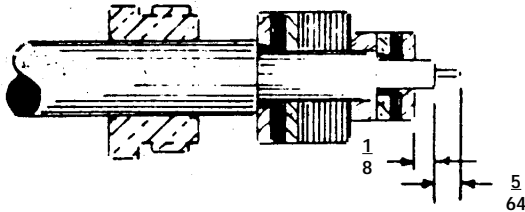
Step 7 Taper braid, slide Teflon washer over inner jacket. Slide washer 'C' over braid. Push firmly into place.



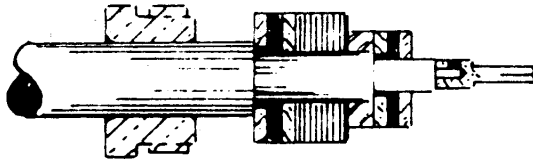
Step 8 Cut inner braid to dim. Shown. Do not cut into dielectric.



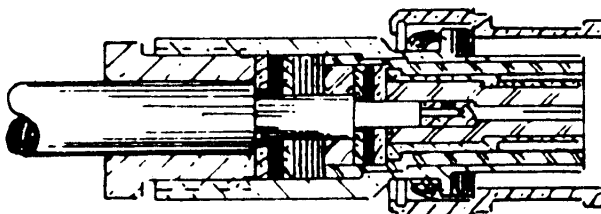
Step 9 Flare braid. Trim if necessary. Slide washer 'D' over dielectric. Push firmly into place.



Step 10 Cut dielectric and center contact to dimensions shown. Do not nick center conductor.



Step 11 Solder contact to center conductor. Remove excess solder. Do not overheat.



Step 12 Insert completed cable hardware into inner insulator 'E', inner body 'F', and outer insulator 'G'. Now insert completed assy. into either jack or plug body. Tighten with wrench. Do not rotate body or cable.

NOTE: Tighten with wrench to 20-24 in. lbs.