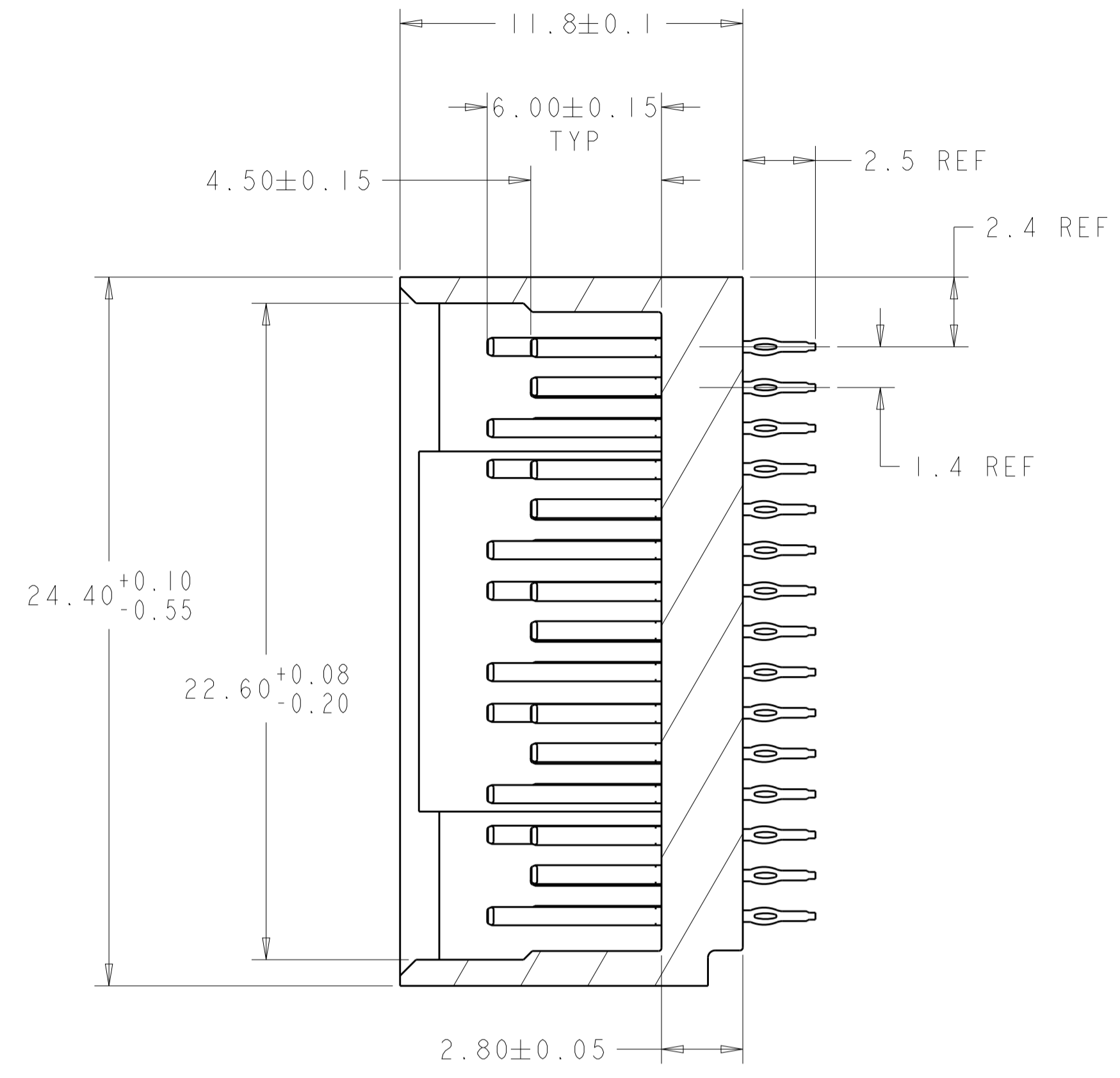
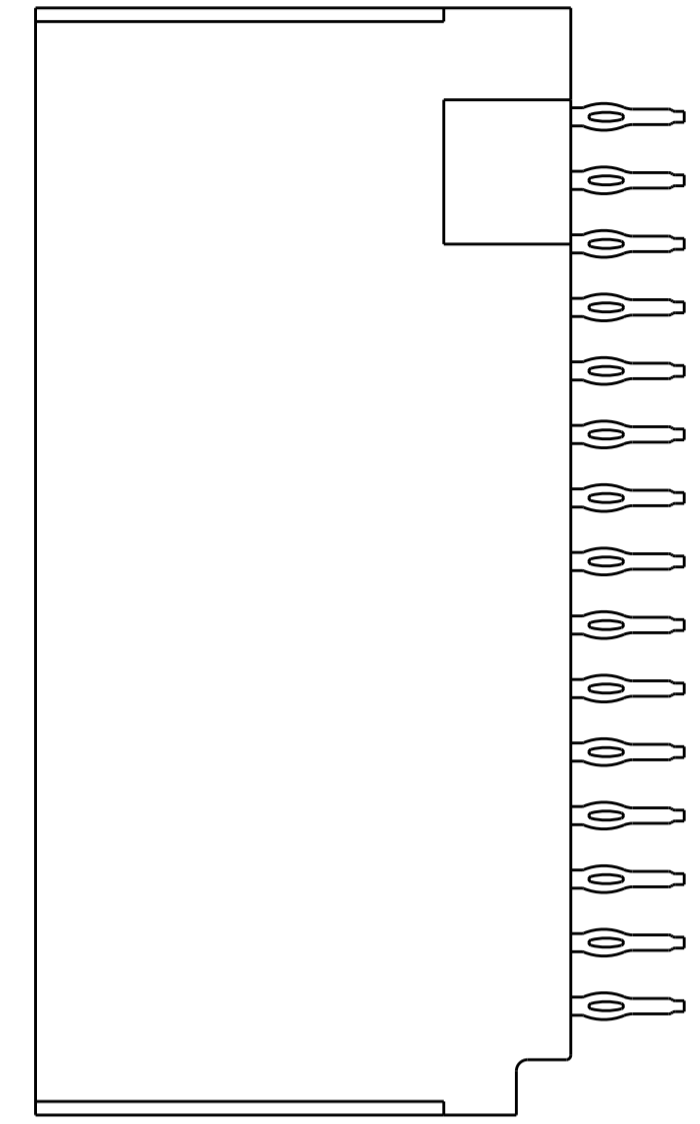
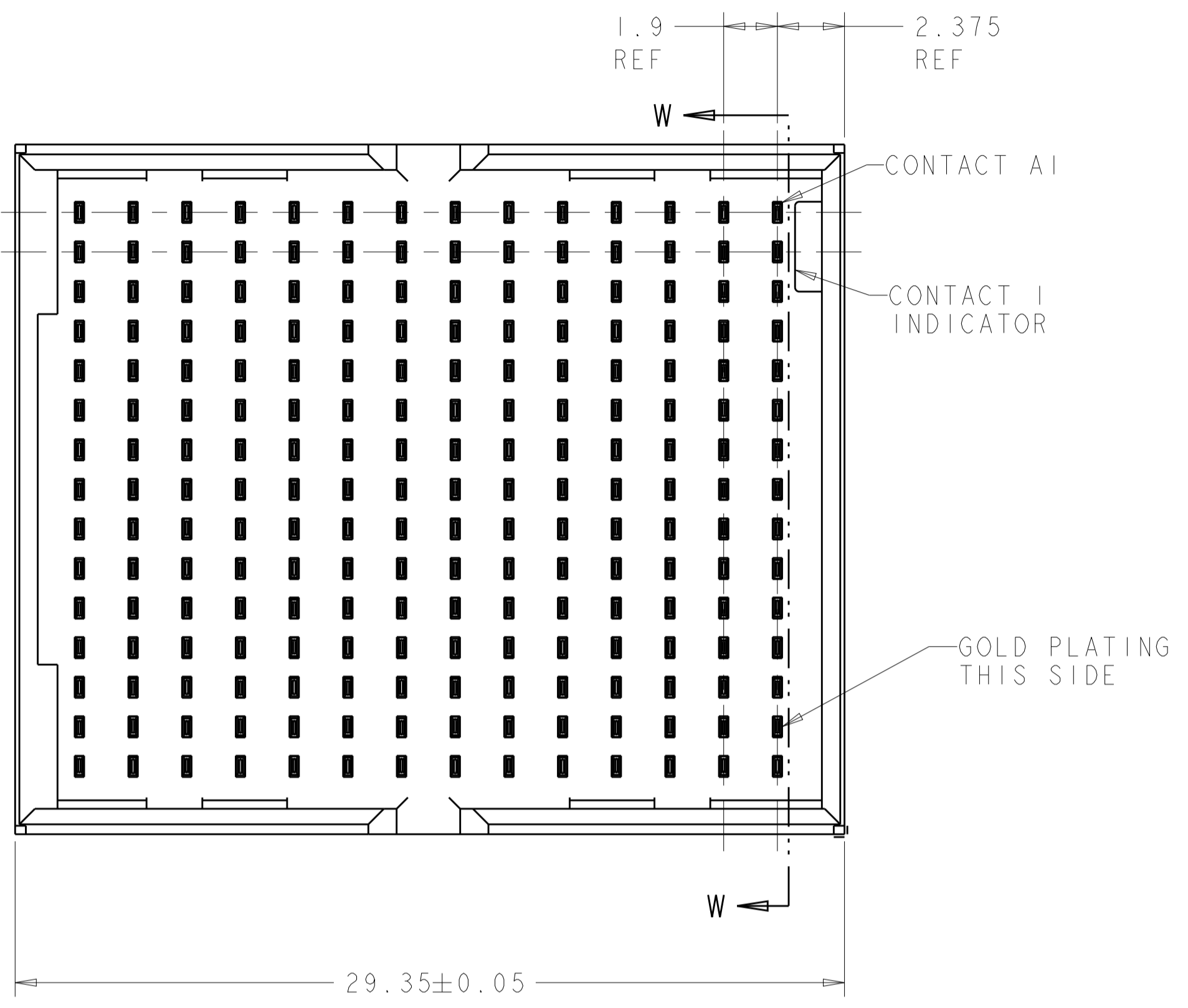
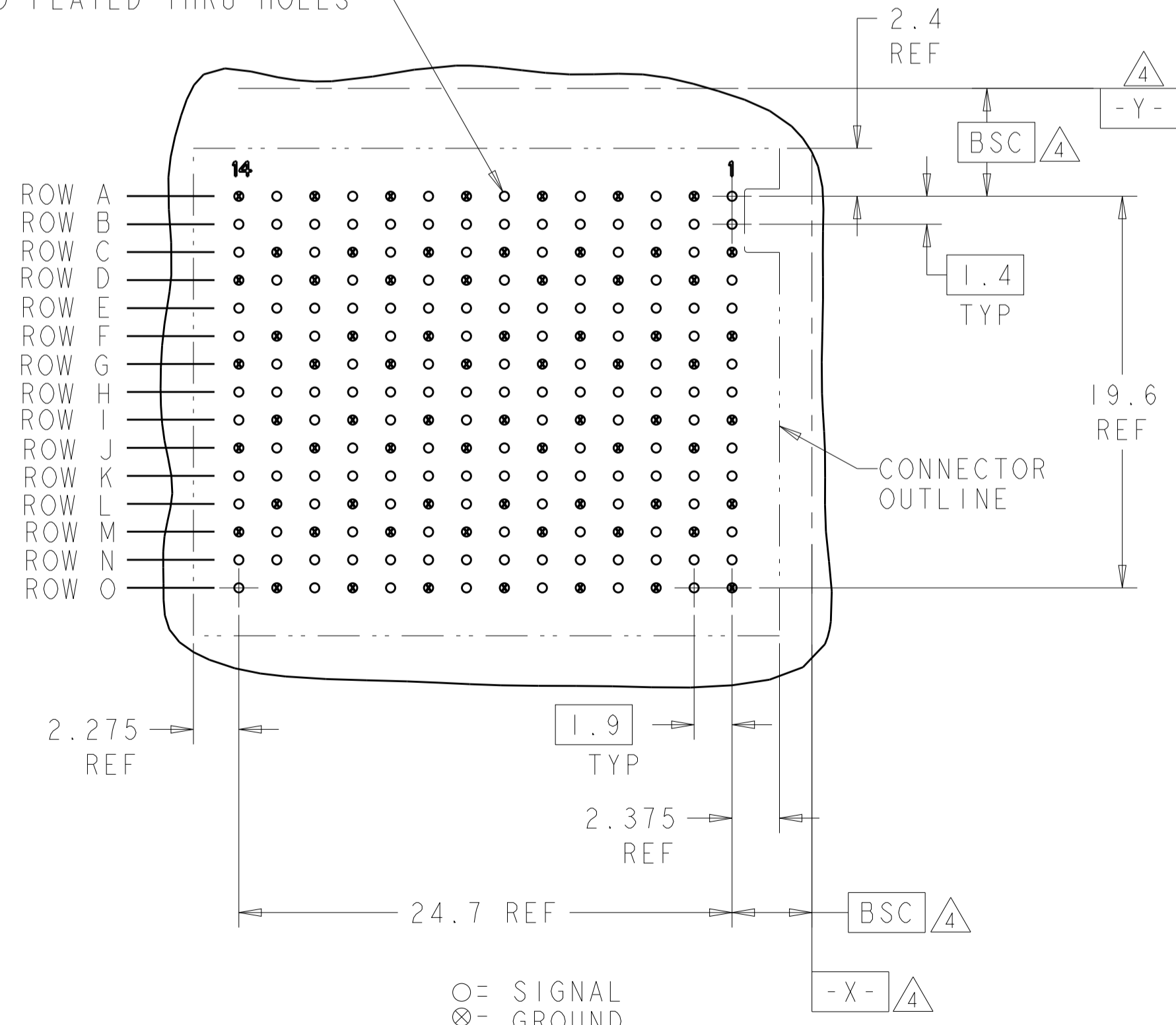


LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		E		REVISED PER ECO-13-010626	31JUL2013	KH	RP



SECTION W-W

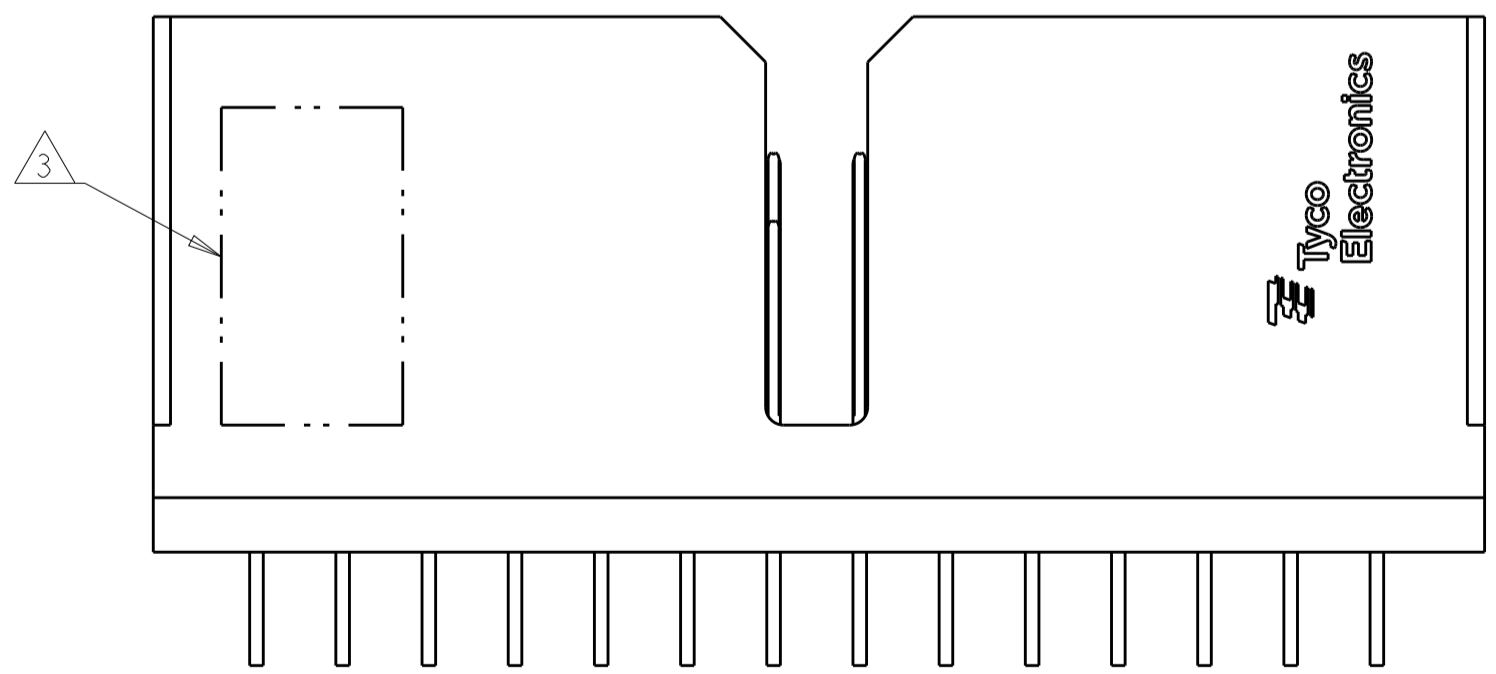
△ ⊕ ∅0.05 ⊕ X | Y  
 FINISHED HOLE SIZE AND PLATED THRU HOLES



○ = SIGNAL  
 ⊗ = GROUND

RECOMMENDED PB BOARD LAYOUT BACKPLANE COMPONENT SIDE SHOWN SCALE 4:1

- 1 MATERIAL:  
CONTACT - PHOS BRONZE  
HOUSING - LCP, UL 94V-0, COLOR - BLACK
- 2 FINISH:  
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).  
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 5. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 6 REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.



1934289-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MCMASTER 17MAY07	TE Connectivity NAME HEADER ASSEMBLY, DOUBLE WALL, 5 PAIR 14 COLUMN PRODUCT SPEC TinMan APPLICATION SPEC SIZE CAGE CODE DRAWING NO WEIGHT CUSTOMER DRAWING
DIMENSIONS: mm		CHK W. DAVIS 17MAY07	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD W. DAVIS 17MAY07	RESTRICTED TO
MATERIAL		FINISH	SCALE 6:1 SHEET 1 OF 1 REV E