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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
A		ECO 05 003709	22MAR06	BSV	MS		

SPECIFICATIONS:
 MAKE-BEFORE-BREAK

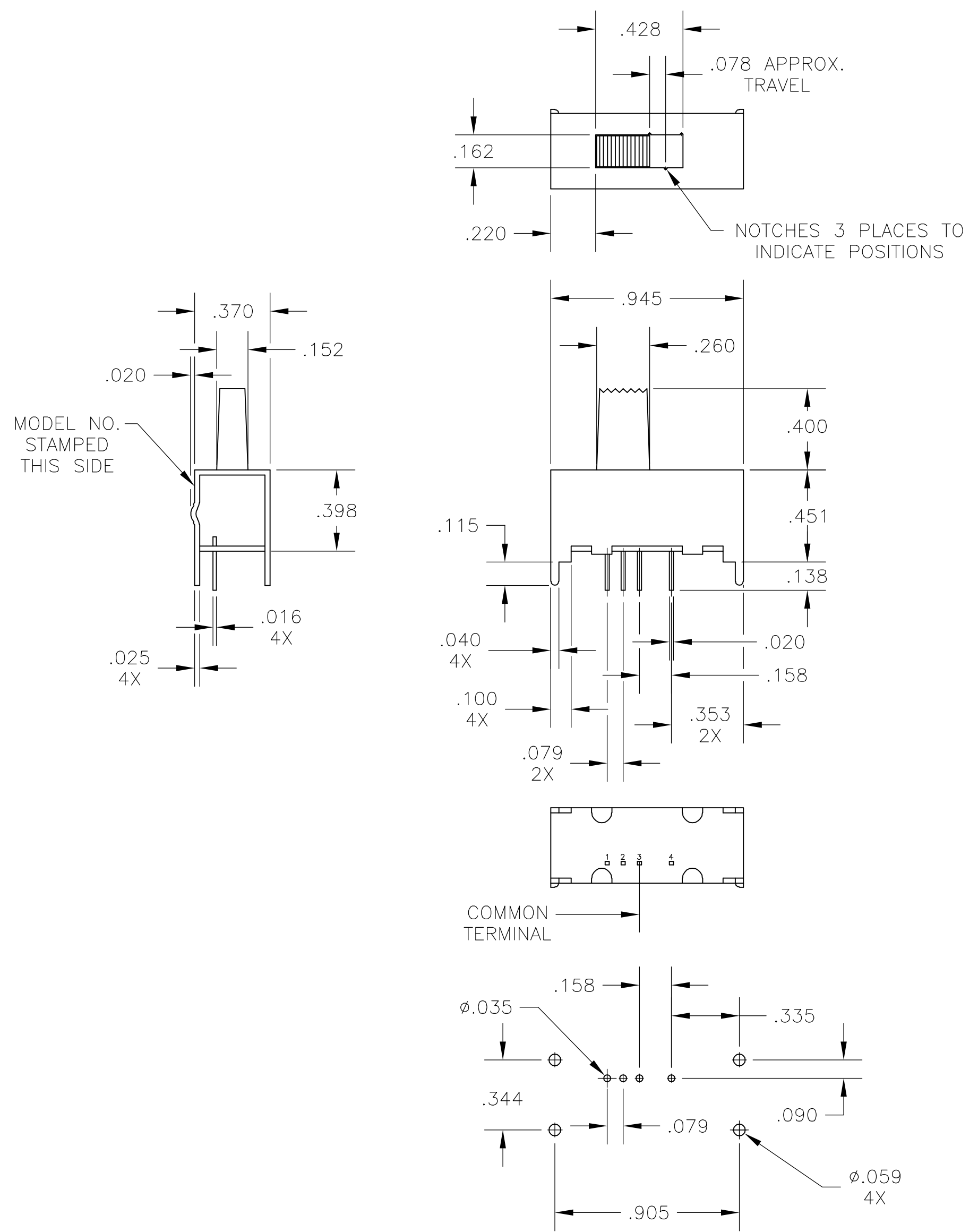
MATERIALS:
 ACTUATOR - NYLON 66 UL94V-0, BLACK"
 FRAME - TIN PLATED STEEL
 TERMINAL BOARD - PHENOLIC LAMINATE UL94HB, NATURAL
 TERMINAL (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 TERMINAL (GOLD) - COPPER ALLOY- TIN OVER NICKEL PLATE
 FIXED CONTACT (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 FIXED CONTACT (GOLD) - COPPER ALLOY-GOLD OVER NICKEL PLATE
 MOVING CONTACT (SILVER) - COPPER ALLOY- SILVER OVER NICKEL PLATE
 MOVING CONTACT (GOLD) - COPPER ALLOY-GOLD OVER NICKEL PLATE
 DETENT BALL - STAINLESS STEEL
 COIL SPRING - TEMPERED STEEL WIRE
 SEAL - EPOXY

ELECTRICAL:
 CONTACT RATING - .4VA@20VDC OR PEAK AC (GOLD)
 300mA@125V AC (SILVER)
 INITIAL CONTACT RESISTANCE - 30milliohm max.
 FINAL CONTACT RESISTANCE - 100milliohm max> (AFTER TEST)
 INSULATION RESISTANCE - 1,000Megohms min."
 DIELECTRIC STRENGTH - 500V RMS@SEA LEVEL
 LIFE EXPECTANCY - 15,000 CYCLES MIN."

MECHANICAL:
 ACTUATION FORCE - 600±300 GRAMS
 TRAVEL - 2.00±0.51[.079±.020]

ENVIRONMENTAL:
 OPERATING TEMPERATURE - -20 TO +85 DEGREES C
 STORAGE TEMPERATURE - -40 TO +100 DEGREES C
 RESISTANCE TO SOLDER HEAT PER 109-202, CONDITION B
 SOLDERABILITY PER EIA- 364-52, CLASS 2, CATEGORY 1, 95% MIN COVERAGE

NOTES:
 1. ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2002 95/EC OF 27JAN2003 (ROHS).
 2. ANTI SOLDER WICK SEAL AT TERMINAL TO BOARD INTERFACE.



RECOMMENDED HOLE LAYOUT
 TOLERANCE ±.002 UNLESS OTHERWISE NOTED

1,3	2,3	3,4	SP3T	GOLD	MSS1350G04	1825194-2
1,3	2,3	3,4	SP3T	SILVER	MSS135004	1825194-1
			TYPE	CONTACT PLATING	ALCO P/N	TYCO P/N
LEFT	CENTER	RIGHT				
ACTUATOR POSITION						

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. KIRKORIAN	20SEP96	Tyco Electronics Corporation Harrisburg, Pa 17105-3608		
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK -	APVD -	NAME		
	0 PLC ± -	PRODUCT SPEC	C52			
	1 PLC ± -	APPLICATION SPEC	-			
	2 PLC ± 0.38[.015]	WEIGHT	-			
	3 PLC ± -	FINISH	-			
MATERIAL SEE SPECIFICATIONS	SEE SPECIFICATIONS	SCALE	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		2:1	A2	00779	C=1825194	-
CUSTOMER DRAWING			SHEET	OF	REV	
			1	1	A	

1825194