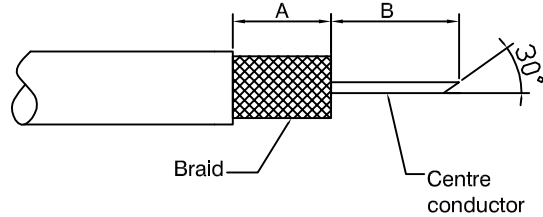


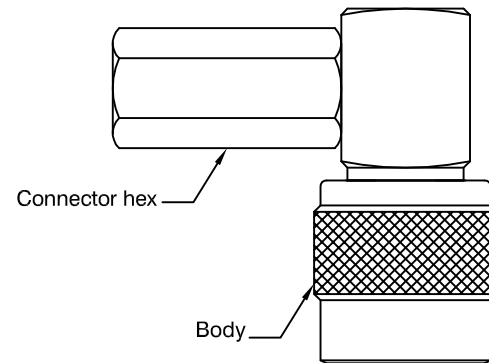
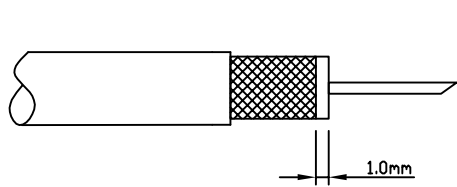
## Assembly Instructions

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

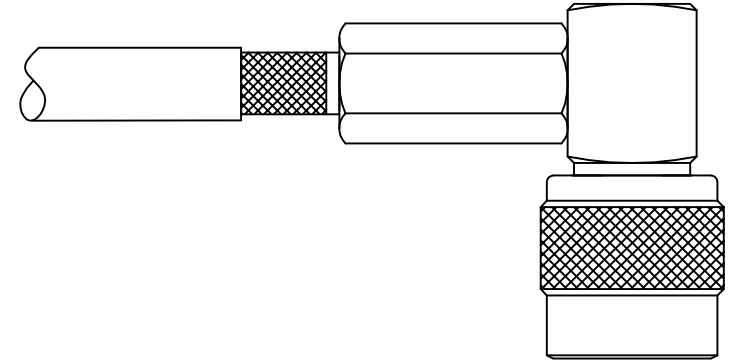
A = 6.4mm  
B = 12.7mm



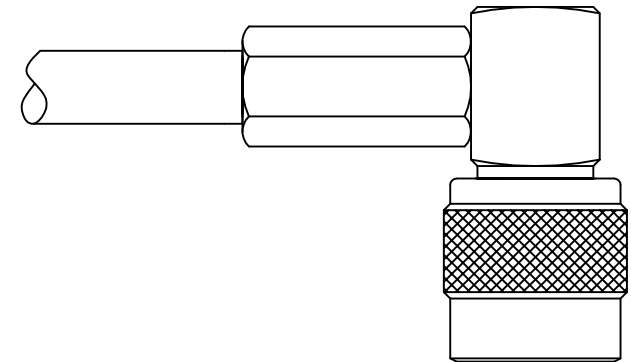
2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



CAD Issue	SN	2	01 Nov 01
First Issue	CBB	1	23 Jan 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE

**EMERSON**  
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

01 Nov 01

DESCRIPTION:

Stripping and Assembly  
Instructions for TNC Twist On  
Right angle Plug.

DRAWING NUMBER:

**VAIT2301**

PAGE: 1 OF 1