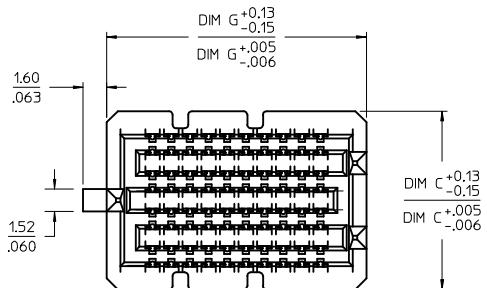
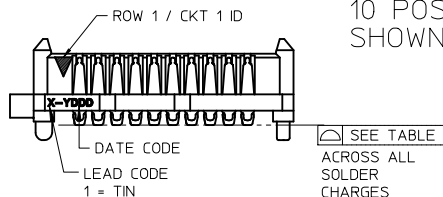


NOTES:

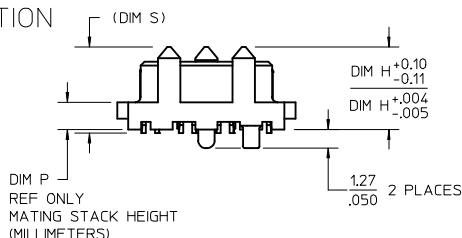
- MATERIAL: HOUSING: GLASS FILLED LCP (LIQUID CRYSTAL POLYMER), UL94V-0, BLACK
CONTACTS: COPPER ALLOY
SOLDER CHARGE: 95.5% TIN, 3.8% SILVER, 0.7% COPPER
- FINISH: ALL DIM P HEIGHT OPTIONS - SELECT GOLD IN CONTACT AREA; 30 MICRONCH MINIMUM
DIM P HEIGHT OPTIONS 2.0 & 2.5: SELECT GOLD FLASH ON TAIL, 7 MICRONCH MINIMUM
DIM P HEIGHT OPTIONS 3.0 THRU 7.0: SELECT TIN ON TAIL, 50 MICRONCH MINIMUM
ALL OPTIONS - NICKEL UNDERPLATE OVERALL ON TAIL
- PRODUCT SPECIFICATION: PS-45970-001
- PACKAGING SPECIFICATION: PK-45971-002 (TAPE AND REEL)
- MATES WITH SEARAY RECEPTACLE ASSEMBLY SERIES 45971
- APPLICATION SPECIFICATION: AS-45970-001
- COSMETIC SPECIFICATION: PS-45499-002 CLASS B
- PART STATUS: CONTACT MOLEX



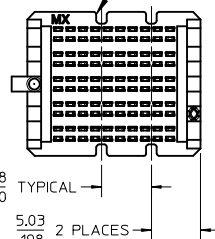
8 ROW
10 POSITION
SHOWN



SEE TABLE
ACROSS ALL
SOLDER
CHARGES

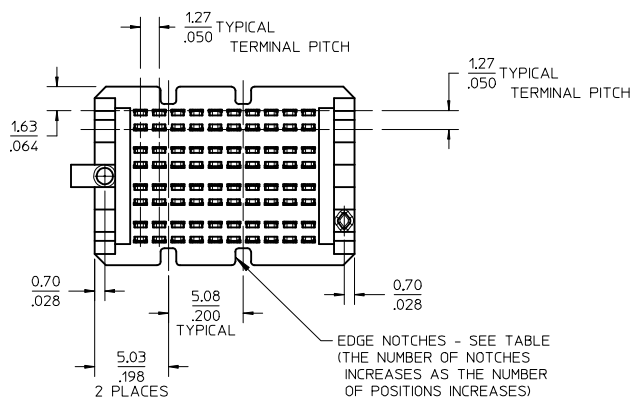


EDGE NOTCHES - SEE TABLE
(THE NUMBER OF NOTCHES
INCREASES AS THE NUMBER
OF POSITIONS INCREASES)



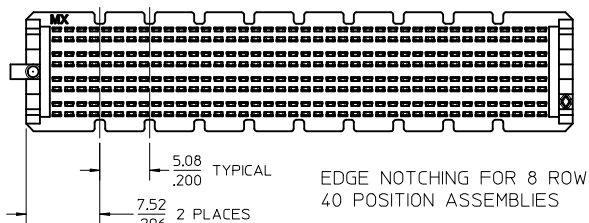
EDGE NOTCHING FOR
10 ROW ASSEMBLIES
(10 POSITION SHOWN)

POSITIONS	TOTAL NUMBER OF EDGE NOTCHES		Diameter
	8 ROW	6 AND 10 ROW	
10	4	4	0.15/.006
15	6	6	
20	10	10	
25	12	12	
30	14	14	
35	16	16	0.23/.009
40	18	20	
45	22	22	
50	24	24	

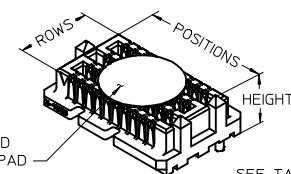


SEE OTHER EDGE NOTCHING VIEWS

SEE SHEET 3
FOR 6 ROW OPTION



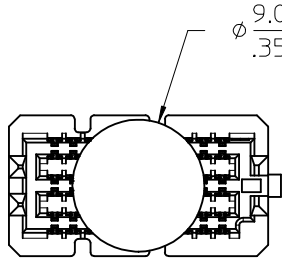
EDGE NOTCHING FOR 8 ROW,
40 POSITION ASSEMBLIES



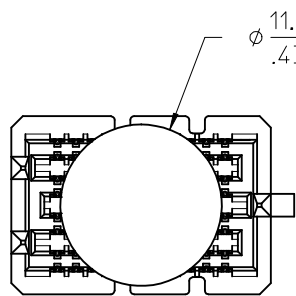
PICK AND
PLACE PAD
SEE SHEET 2
FOR DIAMETERS

SEE TABLE ON SHEET 4
FOR HOUSING OPTIONS

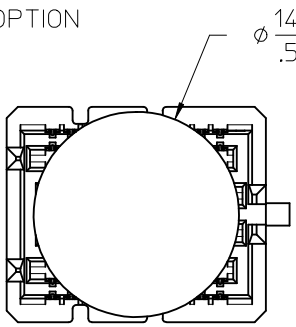
ADD REF DIM S @ D7 EC NO: UCP2016-3194 DRAWN: TPREMO 2016/02/15 CHKD: PTEO 2016/02/16 APPR: DMCCOWAN 2016/02/16 T2 REV	QUALITY SYMBOLS F=0 F=0 F=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± .010</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.25</td> <td>± .015</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.38</td> <td>± ---</td> </tr> <tr> <td>0 PLACE</td> <td>±</td> <td>±</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .010	2 PLACES	± 0.25	± .015	1 PLACE	± 0.38	± ---	0 PLACE	±	±	DIMENSION STYLE MM/IN DRAWN BY: TGREGORI DATE: 2005/01/27 CHECKED BY: BBARKER DATE: 2014/08/07 APPROVED BY: JCOMERCI DATE: 2010/03/05	SCALE 3:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE SEARAY PLUG ASSEMBLY 1.27/.050 CENTERS molex
		mm	INCH																				
	4 PLACES	± ---	± ---																				
	3 PLACES	± ---	± .010																				
2 PLACES	± 0.25	± .015																					
1 PLACE	± 0.38	± ---																					
0 PLACE	±	±																					
	ANGULAR ± ---° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE TABLE SHT 4	DOCUMENT NO. SD-45970-001	SHEET NO. 1 OF 5																			
		SIZE B	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				



6 ROW OPTION

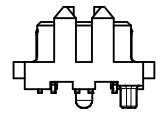
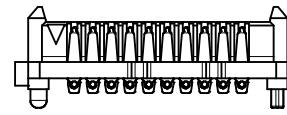
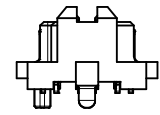
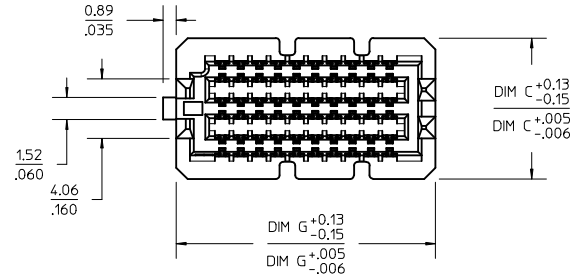


8 ROW OPTION



10 ROW OPTION

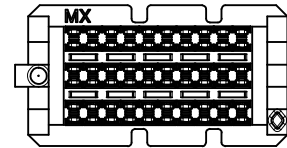
PICK AND PLACE
PAD DIAMETERS
10 POSITION VERSIONS SHOWN



6 ROW OPTION

10 POSITION VERSION
SHOWN FOR REFERENCE

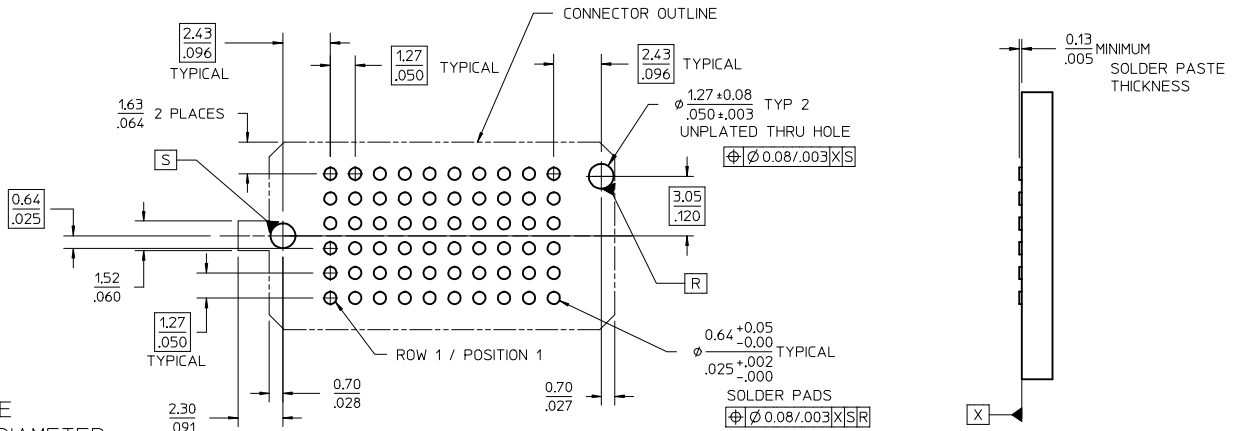
DIMENSIONS SHOWN ON
OTHER SHEETS APPLY TO
THE 6 ROW OPTION ALSO
(EXCEPT AS OTHERWISE
NOTED ON THIS SHEET)



SEE SHEET 1 ELC NO: UCP2016-3194 DRWN:TPREMO 2016/02/15 CHKD:PTCO 2016/02/16 APPR:DMCGOWAN 2016/02/16 T2	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM/IN	3:1	INCH	⊙
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE	SEARAY PLUG ASSEMBLY 1.27/.050 CENTERS	
	▽=0	3 PLACES ± --- ± .010	TGREGORI 2005/01/27			
▽=0	2 PLACES ± 0.25 ± .015	CHECKED BY DATE	DOCUMENT NO.		SHEET NO.	
	1 PLACE ± 0.38 ± ---	BBARKER 2014/08/07	SD-45970-001		2 OF 5	
	0 PLACE ± ±	APPROVED BY DATE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
		JCOMERC I 2010/03/05				
		MATERIAL NO.				
		SEE TABLE SHT 4				
		SIZE B				

10 9 8 7 6 5 4 3 2 1

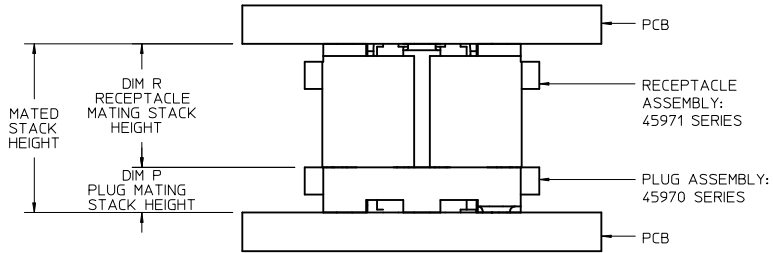
6 ROW
10 POSITION
SHOWN



RECOMMENDED PCB LAYOUT: COMPONENT SIDE
SOLDER SCREEN APERTURE SIZE: .890/.035 DIAMETER
PCB THICKNESS: NA

		DIM R RECEPTACLE STACK HEIGHT					
		MM	5.0	6.0	6.5	7.5	8.0
DIM P PLUG STACK HEIGHT	2.0	7.0	8.0	8.5	9.5	10.0	
	3.0	8.0	9.0	9.5	10.5	11.0	
	3.5	8.5	9.5	10.0	11.0	11.5	
	2.5	7.5	8.5	9.0	10.0	10.5	
	4.5	9.5	10.5	11.0	12.0	12.5	
	5.0	10.0	11.0	11.5	12.5	13.0	
7.0	12.0	13.0	13.5	14.5	15.0		
9.0	14.0	15.0	15.5	16.5	17.0		

MATED STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY



STACK HEIGHTS
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY

SEE SHEET 1 EC NO: UCP2016-3194 DRAWN: TPREMO 2016/02/15 CHKD: PTEO 2016/02/16 APPR: DMCGOWAN 2016/02/16 REV T2	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	$\nabla F/0$ $\nabla E/0$ $\nabla F/0$	mm	MM/IN	4:1	INCH	
		INCH				
		4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- 0 PLACE ± ±				
	ANGULAR ± --- °	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY DATE	TITLE		
			TGREGORI 2005/01/27	SEARAY PLUG ASSEMBLY 1.27/.050 CENTERS		
			CHECKED BY DATE	molex		
			BBARKER 2014/08/07	SD-45970-001		
			APPROVED BY DATE	SHEET NO. 3 OF 5		
			JCOMERC I 2010/03/05	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
			MATERIAL NO.	DOCUMENT NO.		
			SEE TABLE SHT 4			
			SIZE B			

9 8 7 6 5 4 3 2 1

10 9 8 7 6 5 4 3 2 1

ROWS: 6 DIMENSION C = 9.60/.378

DIM P:	2.0 MM	3.0 MM	3.5 MM	2.5 MM	4.5 MM	5.0 MM	7.0 MM
DIM H:	5.61/.221	6.60/.260	7.11/.280	6.12/.241	8.10/.319	8.61/.339	10.61/.418
DIM S:	5.86/.231	6.85/.270	7.36/.290	6.37/.251	8.35/.329	8.86/.349	10.86/.428
POSITION	DIM G	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO
10	17.69/0.698	45970-1165	45970-1265	45970-1365	45970-1465	45970-1565	45970-1665
20	30.39/1.198	45970-2165	45970-2265	45970-2365	45970-2465	45970-2565	45970-2665
30	43.09/1.698	45970-3165	45970-3265	45970-3365	45970-3465	45970-3565	45970-3665
40	55.79/2.198	45970-4165	45970-4265	45970-4365	45970-4465	45970-4565	45970-4665
50	68.49/2.698	45970-5165	45970-5265	45970-5365	45970-5465	45970-5565	45970-5665
15	24.04/0.948	45970-6165	45970-6265	45970-6365	45970-6465	45970-6565	45970-6665
25	36.74/1.448	45970-7165	45970-7265	45970-7365	45970-7465	45970-7565	45970-7665
35	49.44/1.948	45970-8165	45970-8265	45970-8365	45970-8465	45970-8565	45970-8665
45	62.14/2.448	45970-9165	45970-9265	45970-9365	45970-9465	45970-9565	45970-9665

ROWS: 8 DIMENSION C = 12.14/.478

DIM P:	2.0 MM	3.0 MM	3.5 MM	2.5 MM	4.5 MM	5.0 MM	7.0 MM
DIM H:	5.61/.221	6.60/.260	7.11/.280	6.12/.241	8.10/.319	8.61/.339	10.61/.418
DIM S:	5.86/.231	6.85/.270	7.36/.290	6.37/.251	8.35/.329	8.86/.349	10.86/.428
POSITION	DIM G	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO
10	17.69/0.698	45970-1185	45970-1285	45970-1385	45970-1485	45970-1585	45970-1685
20	30.39/1.198	45970-2185	45970-2285	45970-2385	45970-2485	45970-2585	45970-2685
30	43.09/1.698	45970-3185	45970-3285	45970-3385	45970-3485	45970-3585	45970-3685
40	55.79/2.198	45970-4185	45970-4285	45970-4385	45970-4485	45970-4585	45970-4685
50	68.49/2.698	45970-5185	45970-5285	45970-5385	45970-5485	45970-5585	45970-5685
15	24.04/0.948	45970-6185	45970-6285	45970-6385	45970-6485	45970-6585	45970-6685
25	36.74/1.448	45970-7185	45970-7285	45970-7385	45970-7485	45970-7585	45970-7685
35	49.44/1.948	45970-8185	45970-8285	45970-8385	45970-8485	45970-8585	45970-8685
45	62.14/2.448	45970-9185	45970-9285	45970-9385	45970-9485	45970-9585	45970-9685

MATING STACK HEIGHTS (DIMENSION P)
GIVEN IN MILLIMETERS (MM) FOR REFERENCE ONLY

SEE SHEET 1 EC NO: UCP2016-3194 DRAWN: TPREMO CHKD: PTEO APPR: DMCCOWAN T2	2016/02/15 2016/02/16 2016/02/16	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- 0 PLACE ± ±	DIMENSION STYLE MM/IN DRAWN BY DATE TREGORI 2005/01/27 CHECKED BY DATE BBARKER 2014/08/07 APPROVED BY DATE JCOMERCI 2010/03/05	SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
					MATERIAL NO. SEE TABLES		DOCUMENT NO. SD-45970-001		SHEET NO. 4 OF 5
					ANGULAR ± ---° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
					TITLE SEARAY PLUG ASSEMBLY 1.27/.050 CENTERS molex				

9 8 7 6 5 4 3 2 1

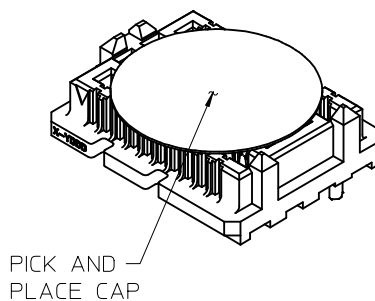
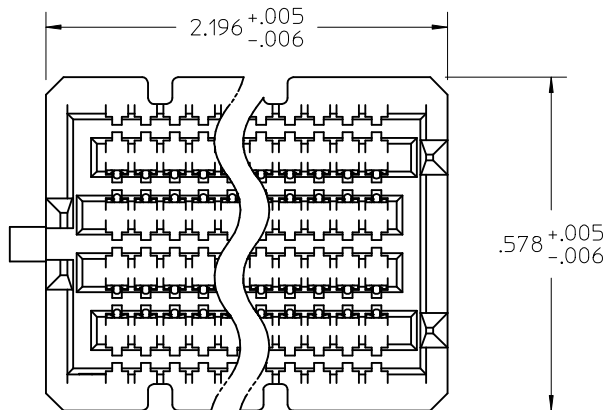
10 9 8 7 6 5 4 3 2 1

ROWS: 10 DIMENSION C = 14.68/.578

DIM P:	2.0 MM	3.0 MM	3.5 MM	2.5 MM	4.5 MM	5.0 MM	7.0 MM	9.0 MM	
DIM H:	5.61/.221	6.60/.260	7.11/.280	6.12/.241	8.10/.319	8.61/.339	10.61/.418	12.62/.497	
DIM S:	5.86/.231	6.85/.270	7.36/.290	6.37/.251	8.35/.329	8.86/.349	10.86/.428	12.87/.507	
POSITION	DIM G	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO	MATERIAL NO
10	17.69/0.698	45970-1115	45970-1215	45970-1315	45970-1415	45970-1515	45970-1615	45970-1715	45970-1915
20	30.39/1.198	45970-2115	45970-2215	45970-2315	45970-2415	45970-2515	45970-2615	45970-2715	45970-2915
30	43.09/1.698	45970-3115	45970-3215	45970-3315	45970-3415	45970-3515	45970-3615	45970-3715	45970-3915
40	55.79/2.198	45970-4115	45970-4215	45970-4315	45970-4415	45970-4515	45970-4615	45970-4715	45970-4915
50	68.49/2.698	45970-5115	45970-5215	45970-5315	45970-5415	45970-5515	45970-5615	45970-5715	45970-5915
15	24.04/0.948	45970-6115	45970-6215	45970-6315	45970-6415	45970-6515	45970-6615	45970-6715	45970-6915
25	36.74/1.448	45970-7115	45970-7215	45970-7315	45970-7415	45970-7515	45970-7615	45970-7715	45970-7915
35	49.44/1.948	45970-8115	45970-8215	45970-8315	45970-8415	45970-8515	45970-8615	45970-8715	45970-8915
45	62.14/2.448	45970-9115	45970-9215	45970-9315	45970-9415	45970-9515	45970-9615	45970-9715	45970-9915

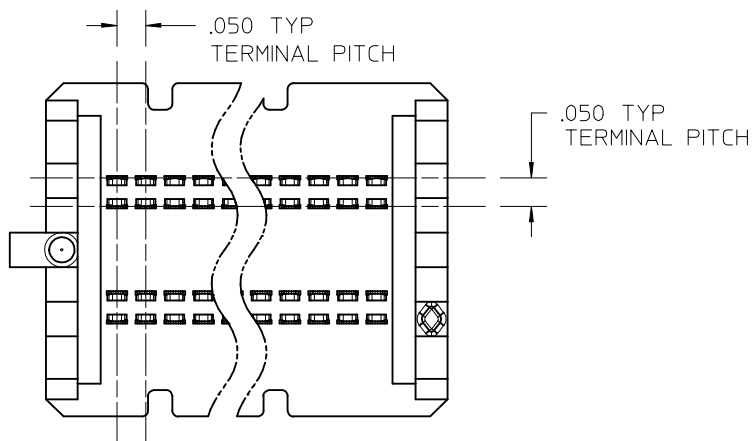
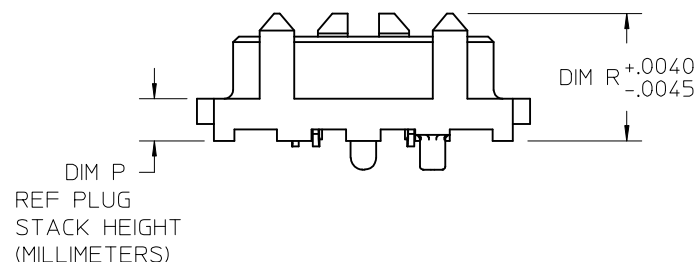
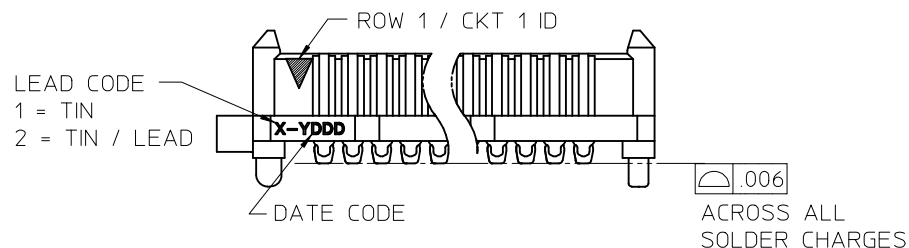
SEE SHEET 1 EC NO: UCP2016-3194 DRAWN: TPROMO 2016/02/15 CHKD: PTEO 2016/02/16 APPR: DMCCOWAN 2016/02/16	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	$\nabla F/0$ $\nabla E/0$ $\nabla D/0$	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- 0 PLACE ± ±	MM/IN	4:1	INCH	
	DESCRIPTION	ANGULAR ± --- ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY DATE	TITLE		
	REV		TGREGORI 2005/01/27	SEARAY PLUG ASSEMBLY 1.27/.050 CENTERS		
			CHECKED BY DATE	molex		
			BBARKER 2014/08/07	DOCUMENT NO. SD-45970-001		
			APPROVED BY DATE	SHEET NO. 5 OF 5		
			JCOMERC I 2010/03/05	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
			MATERIAL NO. 9999999999			

9 8 7 6 5 4 3 2 1



NOTES:

- MATERIAL: HOUSING: LCP, UL94V-0, BLACK
CONTACTS: COPPER ALLOY
SOLDER CHARGE: SEE CHARTS
- FINISH: SELECT GOLD IN CONTACT: 30 MI MIN
SELECT TIN IN TAIL: 100 MI MIN
BOTH OVER NICKEL
- PRODUCT SPECIFICATION: PS-45970-001
- PACKAGING SPECIFICATION: PK-45970-002
- MATES WITH SEARAY RECEPTACLE ASSY 45971
- APPLICATION SPECIFICATION: AS-45970-001
- COSMETIC SPECIFICATION: PS-45499-002 CLASS B



TIN	MATERIAL NO:	45970-4105	45970-4305
	DIM P (REF)	2.0 MM	3.5 MM
	DIM R	.221	.280

TIN / LEAD	MATERIAL NO:	45970-4107	45970-4307
	DIM P (REF)	2.0 MM	3.5 MM
	DIM R	.221	.280

INITIAL RELEASE	2009/08/04
EC NO: UCP2010-0292	2009/08/04
DRWN: TGREGORI	2009/08/04
CHKD: JCOMERC I	2009/08/05
APPR: JCOMERC I	
REV	DESCRIPTION
A	

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0002
3 PLACES	± .005	± .010
2 PLACES	± .005	± .015
1 PLACE	± .005	± .020
ANGULAR ± .005°		

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
INCH ONLY

DRAWN BY	DATE
TGREGORI	2009/07/31
CHECKED BY	DATE
JCOMERC I	
APPROVED BY	DATE
JCOMERC I	2009/08/04

MATERIAL NO.
SEE CHART

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

SCALE
3:1

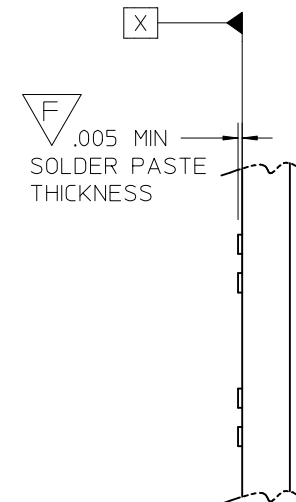
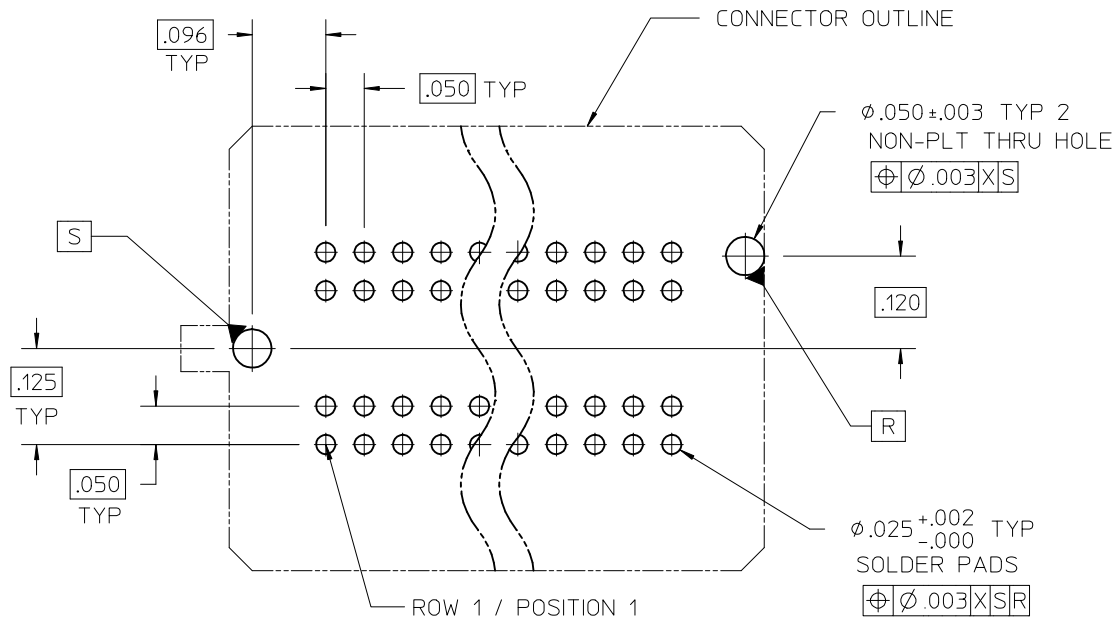
DESIGN UNITS
INCH

THIRD ANGLE PROJECTION

TITLE
SEARAY PLUG ASSEMBLY
.050 CENTERS
FOR VITA 57 SPEC

MOLEX MOLEX INCORPORATED

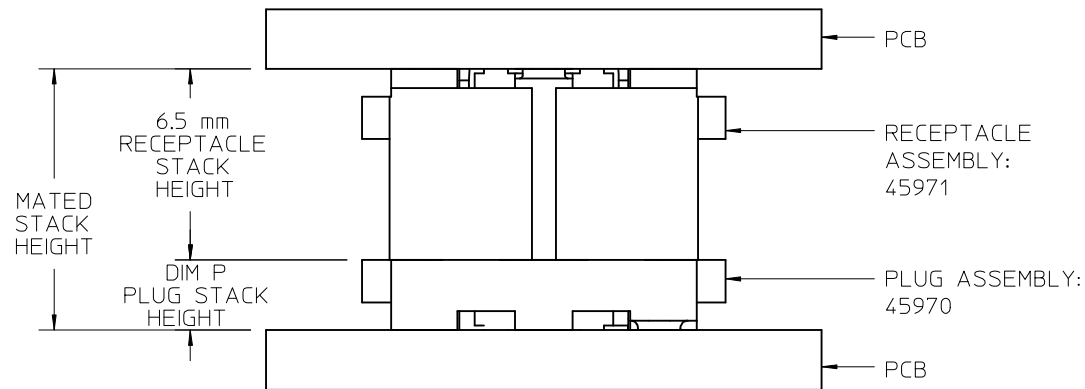
DOCUMENT NO. SD-45970-057 SHEET NO. 1 OF 2



RECOMMENDED PCB LAYOUT: COMPONENT SIDE
 SOLDER SCREEN APERTURE SIZE: .035 ∇F
 PCB THICKNESS: NA

		RECEPTACLE STACK HEIGHT					
		MM	-	-	6.5	-	-
DIM P	PLUG STACK HEIGHT	2.0	-	-	8.5	-	-
		-	-	-	-	-	-
		3.5	-	-	10.0	-	-
		-	-	-	-	-	-
		-	-	-	-	-	-
		-	-	-	-	-	-
		-	-	-	-	-	-

MATED STACK HEIGHTS (MILLIMETERS) REF



STACK HEIGHTS GIVEN IN METRIC FOR REF ONLY

SEE SHEET 1 EC NO: UCP2010-0292 DRWN: TGREGORI 2009/08/04 CHKD: 2009/08/04 APPR: JCOMERCI 2009/08/05	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE INCH ONLY		SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY TGREGORI	DATE 2009/07/31	TITLE SEARAY PLUG ASSEMBLY .050 CENTERS FOR VITA 57 SPEC			
		4 PLACES	± .004	± .004	CHECKED BY JCOMERCI	DATE				
		3 PLACES	± .004	± .010	APPROVED BY JCOMERCI		DATE 2009/08/04	MOLEX INCORPORATED		
2 PLACES	± .004	± .015	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A	DOCUMENT NO. SD-45970-057			SHEET NO. 2 OF 2	
1 PLACE	± .004	± .004	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							