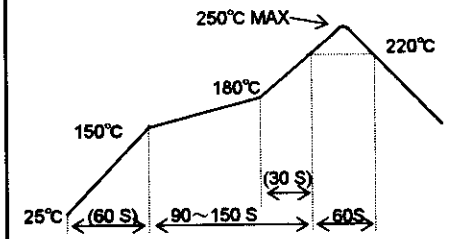
	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					. .	△					. .
△					. .	△					. .

APPLICATION STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 ℃ TO 85 ℃	STORAGE TEMPERATURE RANGE	-10 ℃ TO 60 ℃
	VOLTAGE	AC 50 V	OPERATING HUMIDITY RANGE	RELATIVE HUMIDITY : 95 % MAX (NO DEW CONDENSATION IS PERMITTED)
	CURRENT	0.3 A		

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENT	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING	X	X
MARKING	CONFIRMED VISUALLY.		X	X
ELECTRICAL CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	60 mΩ MAX.	X	
INSULATION RESISTANCE	100 V DC.	100 MΩ MIN.	X	
VOLTAGE PROOF	150 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS				
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE: 48 N MAX. WITHDRAWAL FORCE: 5.2 N MIN.	X	
MECHANICAL OPERATION	50 TIMES INSERTION AND EXTRACTIONS.	1)CONTACT RESISTANCE: 70 mΩ MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART.	X	
VIBRATION	FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, AT 10 CYCLES FOR 3 DIRECTIONS.	1)NO ELECTRICAL DISCONTINUITY OF 1 μs MIN. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART.	X	
SHOCK	490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		X	
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 ℃, 90~95 %, 96 h.	1)CONTACT RESISTANCE: 70 mΩ MAX. 2)INSULATION RESISTANCE: 100 MΩ MIN. 3)NO DAMAGE, CRACK AND LOOSENESS OF PART.	X	
RAPID CHAGE OF TEMPERTURE	TEMPERTURE -55→15~35→ 85→15~35℃ TIME 30→ 2~ 3→ 30→ 2~ 3 min. UNDER 5 CYCLES.		X	
DRY HEAT	EXPOSED AT 85 ℃, 96 h.	1)CONTACT RESISTANCE: 70 mΩ MAX. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART.	X	
COLD	EXPOSED AT -55 ℃, 96 h.			
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION.	X	
SULPHUR DIOXIDE	EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD:JIS C 0090)	1)CONTACT RESISTANCE: 70 mΩ MAX. 2)NO HEAVY CORROSION.	X	
RESISTANCE TO SOLDERING HEAT	REFLOW :RECOMMENDED TEMPERATURE PROFILE  TO BE TESTED UNDER THE ABOVE CONDITIONS.	NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT.	X	
SOLDRABILITY	SOLDERED AT SOLDER TEMPERATURE, 240 ℃ FOR IMMERSION DURATION, 3 s.	NO PINHOLE OR DEWETTING ON SOLDERED SURFACE.	X	

REMARKS	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
UNLESS OTERWISE SPECIFIED ,REFER TO JIS C 5402.	K. Doi '04.12.01	K. Doi '04.12.01	K.Ozawa '04.12.02	K.Ozawa '04.12.02	

NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST

TO
PCK

HRS HIROSE ELECTRIC CO.,LTD.	SPECIFICATION SHEET	PART NO. FX10B - 80S/8 - SV (91)	
CODE NO.(OLD) CL	DRAWING NO. ELC4 - 151980 - 21	CODE NO. CL 570 - 0221 - 1 - 91	1/1

FORM NO. 231-1