R ECN R 7674 JE/TM 10/28/87 | S ECN A-330891 8-91

AMP 1201 (7/63)

APPLICATOR PARTS LIST

TYPE: HINGEBAR Mark III (Fig. Spd.)

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.
1	■ WIRE CRIMPER	1	471788
2	■ INS. CRIMPER	1	472122
3	■ ANVIL	1	388623
4	■ ANVIL ~~SPACER~~ Insert	1	811045-1
5	■ SHEAR BLADE –	1	810395-
6	■ REAR SHEAR PLATE –	1	811068-1
7	■ SHEAR BLADE ~~SPACER~~ Spring	1	810410-1
8	■ FRONT SHEAR PLATE	1	388632-2
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER		
12	CRIMP SPACER		
13	FRONT STRIP GUIDE –	1	811466-1
14	REAR STRIP GUIDE	1	388621-1
15	RAM	1	473828
16	~~RAM HOLDER~~ Ram Ret.Pl.	1	465004-2
17	ADJ. ~~CRIMP MOUNT~~ Plate	1	811010-1
18	~~ADJ. SCREW~~ Protective Plug	1	23141-1
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465238-1
21	BASE BLOCK		
22	STRIP GUIDE PLATE		
23	■ ANVIL HOLDER	1	810423
24	AUX. ANVIL HOLDER		
25	STRIPPER		
26	STRIPPER MOUNT		
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG –	1	811467-1
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD		
33	STOCK DRAG SPRING	2	810135
34	STOCK DRAG ADJ. SCREW		
35	FEED FINGER HOLDER	1	810131
36	FEED FINGER	1	810422
37	■ FEED FINGER TIP –	1	810396
38	FEED FINGER ~~SPACER~~ Stud	1	810414-1
39	BASE CASTING	1	570238
40	GUARD, ASS'Y 467[illegible]-4	1	~~465050~~
41	~~Guard Insert~~	~~1~~	~~810591~~
42	Front Stab. Bar	1	811006-1
43	Anvil Insert Spacer		
44	Hinge Block & Stab.	1	810974-1
45	Hinge Pin	1	811007-1
46	~~Guard Front Stab.~~	~~1~~	~~811040-1~~
47	Hinge Bar Assy. 565062-1	1	~~465248-1~~
48	Hinge Bar Spring 3-238465	2	~~811072-1~~
49	Strip Guide Stop	2	810417
50	Strip Hold Down		
51	Spacer-Comp. Spring	2	811070-1
52	Cam Follower Holder	1	810409
53	Cam Follower 24746-1	1	~~379220~~
54	Spring Bracket	1	810418
55	Cam Follower Spring ■	1	810408
56	Hook Holder	1	810419
57	Shear Pick-Up Hook ■	1	810416
58	Hold Down-Hinge Bar	1	811009-1
59	Depressor Screw	1	810642-1
60	Washer	4	376482
61	Feed Finger Spring ■	1	810421-1
62	Dowel Pin 1-21030-5	2	~~810136~~
63	Micro-Switch 23496-1	1	~~811069-1~~
64	Micro-Swich Cover	1	22689-2
65	Bracket-Micro Switch	1	811074-1
66	CONNECTOR	1	22787-2
67	Hook Holder Screw	1	810413
68	~~Feed Hook~~	~~1~~	~~682240-1~~
69	Spacer (Anvil Holder)	1	811223-1
70	Lead Wire	1	465918-1
71	Dowel Pin	1	465702-1
72	~~Conical Reel Supt. Assy.~~	~~1~~	~~[illegible]-3~~

REV.	REVISION RECORD	DATE	BY	ECN
D	RETYPED - REMOVE ITEM #63	11-30-65	[illegible]	
E	ITEM # 38 WAS 810414	6-20-67	[illegible]	L-4850
F	REV PER ECN	[illegible]	[illegible]	[illegible]
F1	ADDED CRIMP HEIGHTS	5-23-68	[illegible]	L-5740
G	ADDED ITEM 68	6-5-68	[illegible]	L-5783
H	SEE ECN	9-12-68	[illegible]	L-6138
J	REV. PER ECN	5-26-69	[illegible]	SUPP L-5729
J1	ADD PT # 61902	3-26-70	JW	L-9439
K	REV. PER ECN (SUPP)	8/4/71	JW	K7159
K1	ADDED TERM 42903	6-14-72	[illegible]	L-8968
L	GUARD WAS 465050	11-17-72	TM	L-9528
L1	INACTIVATED	10-2-73	JR	R73
L2	REACTIVATED	5-16-7[illegible]	TM	RHM

CRIMPING DATA

TO APPLY TERMINAL –

WIRE SIZE	CRIMP HEIGHT
18	.052
16	.056
14	.062
12	.072

CRIMP	SIZE	TYPE	FEED
WIRE	.160	188 (Tab)	.480
INSUL.	.180	0	
SLEEVED			

INSULATION RANGE: .110 - .210 | WIRE RANGE: 18 - 12

EXPLODED VIEW: A-6004-3 A-6004-4

REMARKS: END WIRE APPLICATOR

■ RECOMMENDED SPARE PARTS

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 471273-3
~~AMP-O-MATIC~~

SERIAL NO. | DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER: S 565510-1

TERMINALS

41887
41888
41889
42188
42226
42187
60976
61902
63053
41892
41893
41894
42189
42190
42191
42851
42903
63262

DIST. 4

DESIGNED: WF
CHK'D: [illegible]
APP'D: MT

SHEET 1 OF 1

For Hardware See 687520-2

REV. PER ECN R-5094 ... REV PER ECN E3706 ... REV. PER ECN R1590 4-29-71 ... JW 3-23-7[illegible] ... R2013 [illegible]