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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00				
	K2	REVISED PER ECO-11-004917	11MAR11	RK	HMR

1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
3. POINT OF MEASUREMENT FOR PLATING THICKNESS.
4. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
5. FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS $.184 \pm 0.16$
6. M FOR KINKED TAILS.
7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

RECOMMENDED HOLE LAYOUT

	3.984	3.900	39	80	2-104432-0
	2.984	2.900	29	60	1-104432-9
	2.484	2.400	24	50	1-104432-8
	1.984	1.900	19	40	1-104432-7
	1.684	1.600	16	34	1-104432-6
	1.484	1.400	14	30	1-104432-5
	1.384	1.300	13	28	1-104432-4
	1.284	1.200	12	26	1-104432-3
	1.184	1.100	11	24	1-104432-2
	1.084	1.000	10	22	1-104432-1
	.984	.900	9	20	1-104432-0
	.884	.800	8	18	104432-9
	.784	.700	7	16	104432-8
	.684	.600	6	14	104432-7
	.584	.500	5	12	104432-6
	.484	.400	4	10	104432-5
	.384	.300	3	8	104432-4
	.284	.200	2	6	104432-3
	.184	.100	1	4	104432-2
	.084	-	-	2	104432-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	28JUN88	TE Connectivity	
DIMENSIONS: INCHES		CHK	28JUN88		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		R	FEIDT		
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		APVD	28JUN88		
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POST: PHOSPHOR BRONZE		FINISH POST:	.000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		
		WEIGHT	-	NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100 CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE	
RECOMMENDED HOLE LAYOUT		CUSTOMER DRAWING	SCALE	4:1	RESTRICTED TO
			A2	CAGE CODE	00779
				DRAWING NO	C=104432
				SHEET	1 OF 1
				REV	K2

1471-9 (3/11)