

PART NUMBER	REV	FIRST USED
567929-1	0	854040-3

TERMINAL NAME: .070 SERIES RECPT CONTACT						
			CRIMPING DATA			
			CRIMP HEIGHT		WIRE SIZE	
	A		NOT		USED	
	B		NOT		USED	
	C	.043 ±.002 [1.09 ±0.05mm]			0.5 mm ²	
	D		NOT		USED	
		CRIMP	SIZE	TYPE	RANGE	
WIRE		.070	[1.78mm]	F	24-22	
INSUL		.080	[2.03mm]	S	.047-.071	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	
-	114-5108	.469	SEE CUSTOMER MANUAL	NONE	L1455	

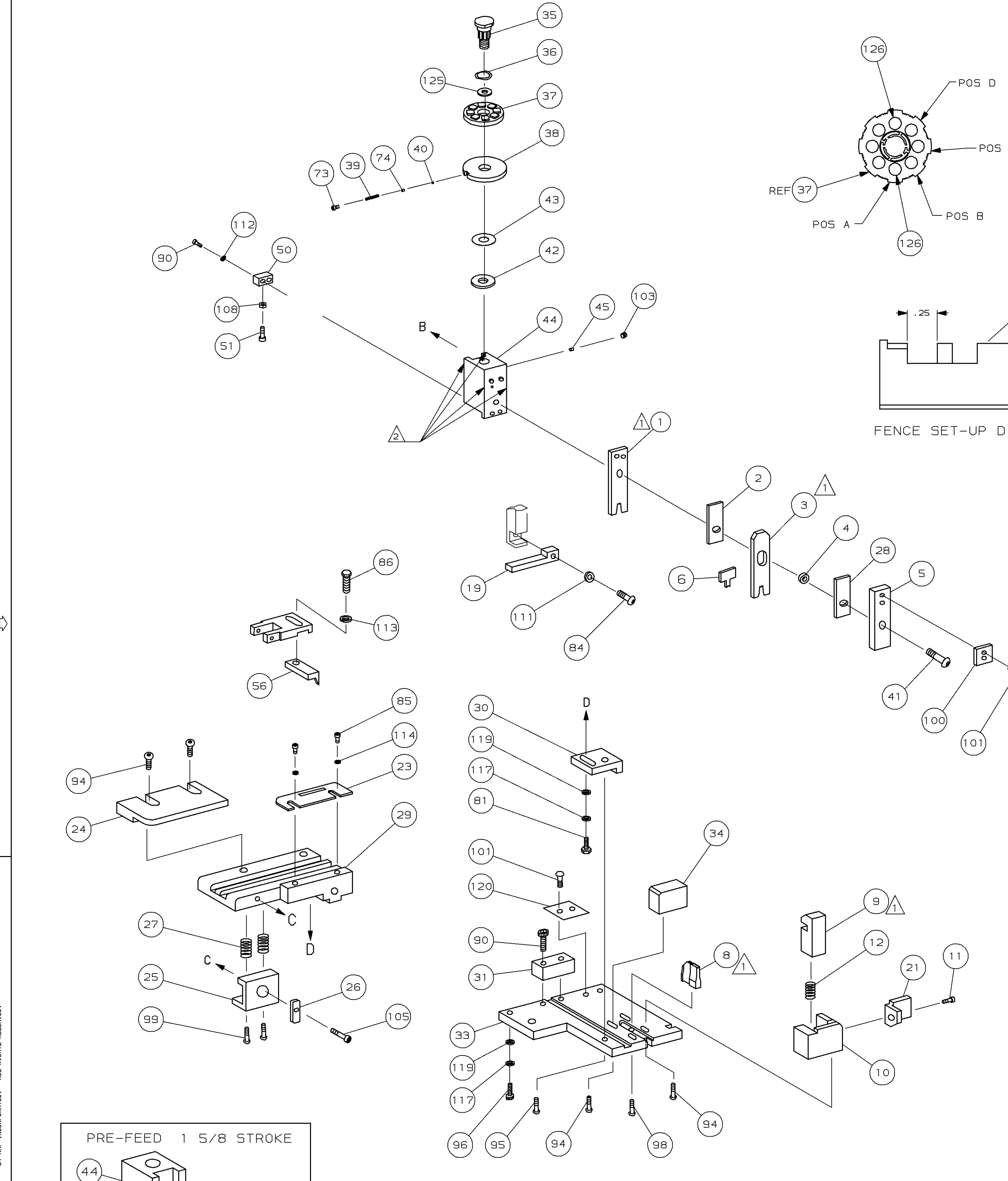
SIM TO HDM 567454

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
						59
						58
						57
						56
						55
						54
						53
						52
1	-	A		811242-2	BUMPER, HOLDDOWN	51
1	-	A		690753-1	SPACER, TONKER	50
						49
1	-	A		690602-6	CAM, PRE-FEED 1.62 STROKE	48
						47
						46
1	-	A		690191-1	PLUG, NYLON	45
1	-	C		455673-1	RAM	44
1	-	A		690125-1	WASHER, LAMINATED	43
1	-	A		690124-1	WASHER, RAM	42
1	-	A		7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A		23241-6	BALL, STEEL	40
1	-	A		690170-1	SPRING, COMPRESSION	39
1	-	C		690142-1	DISC, INSULATION	38
1	-	D		354777-1	WIRE DISC, PLASTIC	37
1	-	A		22480-5	WASHER, SPRING	36
1	-	B		690212-1	POST, RAM	35
1	-	B		690786-1	SUPPORT, TERMINAL	34
1	-	C		462544-1	PLATE, BASE SPECIAL	33
						32
1	-	B		462543-1	BLOCK, SCREW SPECIAL	31
1	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C		843869-1	PLATE, STRIP GUIDE	29
1	-	C		1-455888-3	SPACER, FRONT SHEAR DEP	28
2	-	A		1-22284-0	SPRING, DRAG	27
1	-	B		240793-1	LEVER, DRAG RELEASE	26
1	-	B		240792-1	DRAG, TERMINAL	25
1	-	D		6-690504-8	GUIDE, STRIP (REAR)	24
1	-	A		690438-1	GUIDE, STRIP (FRONT)	23
						22
1	-	A		463756-1	GUIDE, SCRAP	21
						20
REF	-	C		462615-1	STRIPPER	19
						18
						17
						16
						15
						14
						13
2	-	A		5-22280-0	SPRING, SHEAR	12
1	-	B		690461-2	STOP, SHEAR (FRONT)	11
1	-	B		462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B		462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C		3-854014-8	ANVIL	8
						7
1	-	B		854770-2	DEPRESSOR, REAR	6
1	-	A		462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B		238011-4	SPACER, BLOCK CRIMPER	4
1	-	C		768818-1	CRIMPER, INSULATION	3
1	-	C		455888-1	SPACER, CRIMPER	2
1	-	C		1-456404-0	CRIMPER, WIRE	1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						129
						128
						127
2	-	C		3-354779-6	PIN, WIRE DISC (.3170)A	126
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-3	GENERAL INSTRUCTION PACKAGE	124
						123
						122
						121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER, FLAT (#10) S G ADJ BLK	119
						118
2	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
						116
						115
2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A		21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
						110
						109
1	-	A		21018-5	NUT, HEX (#6) HOLD DOWN	108
						107
						106
1	-	A		22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
						104
1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
						102
4	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
						97
1	-	A		3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A		2-21002-7	SCR, BHC (10-32x.50) S G ADJ BLK	95
6	-	A		2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
						93
						92
1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
4	-	A		2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
						89
						88
						87
REF	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A		22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
						83
						82
1	-	A		3-22603-1	SCR, HEX (10-32x.38) S G ADJ BL	81
						80
						79
						78
2	-	B		463310-6	BLADE, STRIPPING (#22)	77
						76
						75
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

PARTS LIST						
QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO



1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 ITEM NOT SHOWN

LOC A
 DIST 66
 AMP 1756 REV 3-92 12-AUG-98 10:59:24 amp04008 7

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:
 2 PLC DEC ±.02
 3 PLC DEC ±.
 4 PLC DEC ±.
 ANGLES ±.
 SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL	HT TR	FIN
-	-	-

DR	10/17/96	APP	10/17/96
J.BAKER		T	ELBIN
CHK	10/17/96	REL	-
C.ERISMAN			

AMP AMP Incorporated Harrisburg, PA 17105-3608

NAME	STRIPPER CRIMPER APPLICATOR	MACHINE REF	STRIPPER CRIMPER
SCALE	D	DWG NO	567929
SHEET	1 OF 1	REV	01

CUSTOMER AND ASSEMBLY DRAWING

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